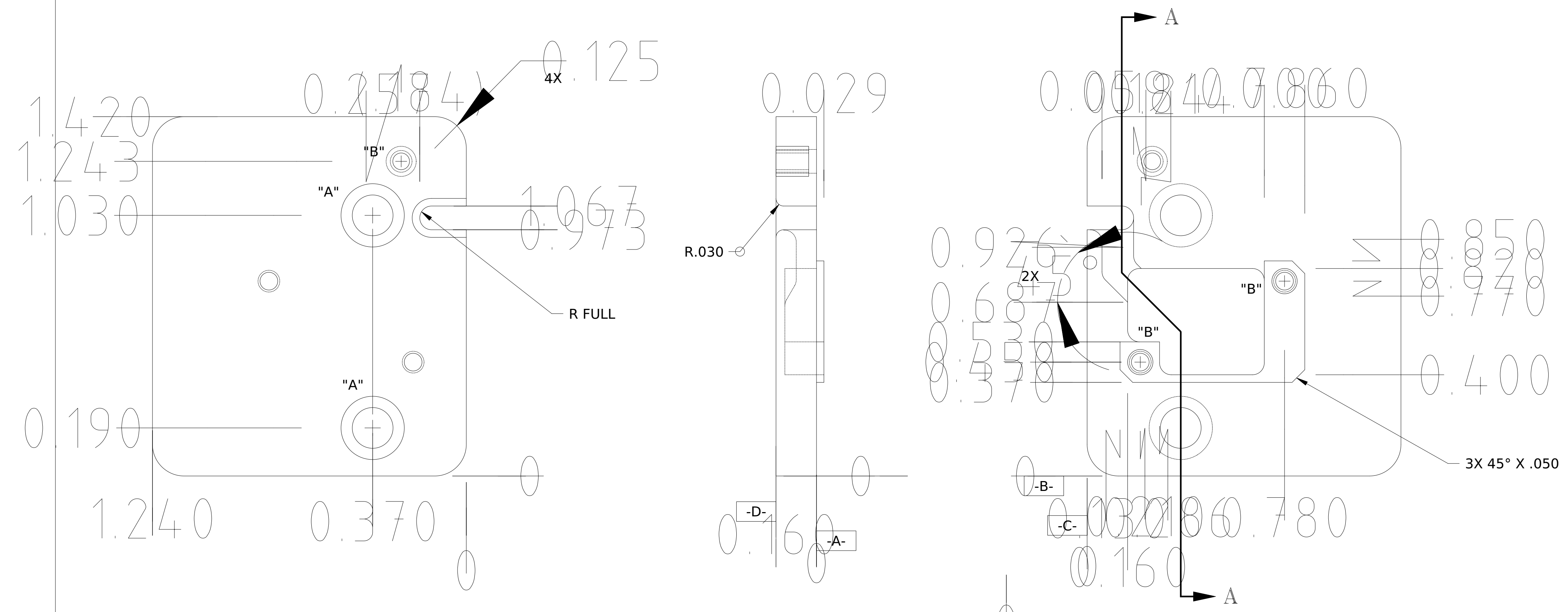


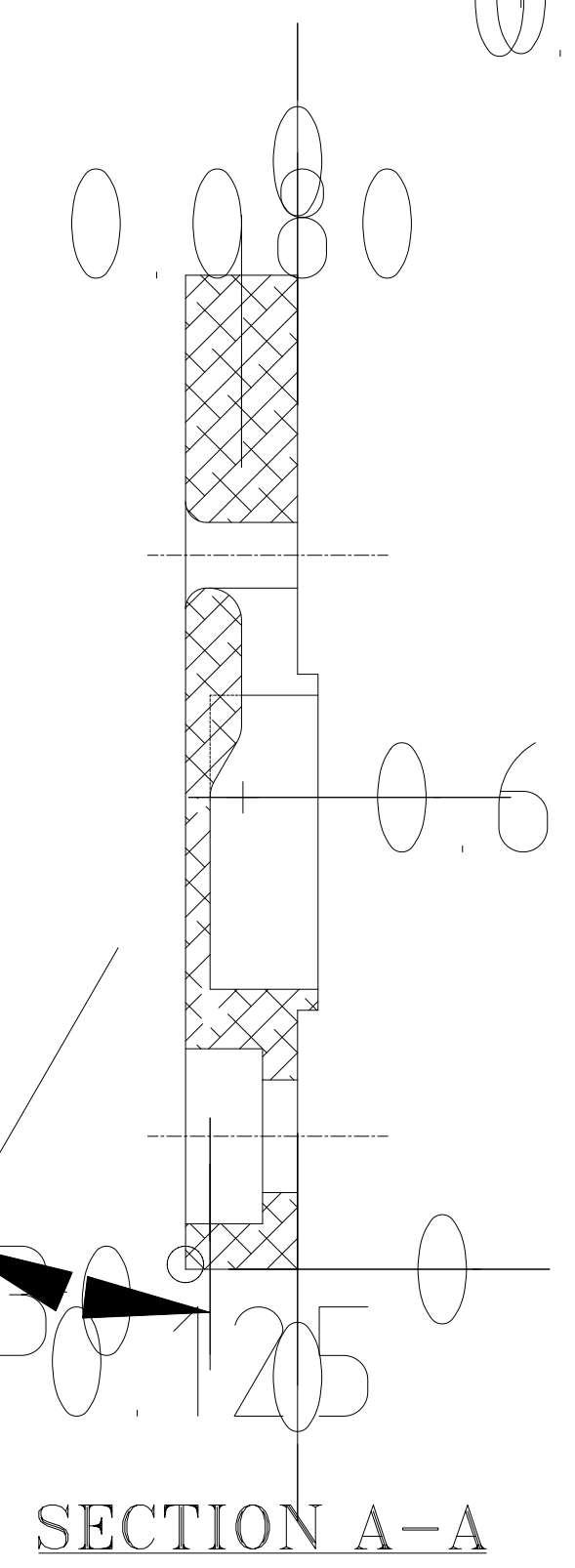
REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-149	INITIAL RELEASE	PCT RFG		5/23/95
B	36-325	SEE ECO 36-325	PCT RFG		8/3/95
C	36-333	REVISED PER ECO	PCT RFG		9/27/95
D	36-511	REVISED PER ECO	PCT RFG		3/19/96
F	36-767	REVISED PER ECO			



HOLE CHART		
HOLE	DESCRIPTION	QTY
A	± 0.003 $\phi .1602$ THRU, $\phi .250 \pm .110$ $\phi .010$ (M) D C B	2
B	± 0.003 $\phi .094$ THRU, $\phi .100 \pm .010 \times 120^\circ \pm 5^\circ$, TAP $\nabla 100$ FOR No. 2-56 UNC HELICAL STI. INSTALL INSERT (FN 1) 3/4 - 1 1/2 PITCH BELOW SURFACE. INSTALL INSERT AFTER FINISH. $\phi .010$ (M) A C B	3

NOTES:

1. UNLESS OTHERWISE SPECIFIED ALL RADII R .047.
2. REMOVE ALL BURRS AND SHARP EDGES R .010 OR CHAMFER MAX.
3. FINISH: NICKEL PLATE PER MIL-C-26074 REV D CLASS 1 GOLD PLATE PER MIL-G-45204 TYPE III CLASS 3 GRADE A.
4. BAG AND TAG PART WITH PART NUMBER AND LATEST REVISION.



SECTION A-A

NAME		DATE		MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139			
DRAWN M.LYONS		15NOV94		RETAINER, LED			
CHECKED P.C.TAPPAN		5/23/95					
APPROVED R.F.GOEKE		5/23/95					
RELEASED D.GAGE		5/24/95					
MATERIAL ALUMINUM 6061-T6		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES $\pm 1^\circ$ 3 PLACE DECIMALS $\pm .005$ 2 PLACE DECIMALS $\pm .01$		SIZE D	CAGE CODE 80230	DWG. NO. 36-10102.01	REV. F
NEXT ASSEMBLY USED ON		INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982		SCALE 4:1	SHEET 1 OF 1		