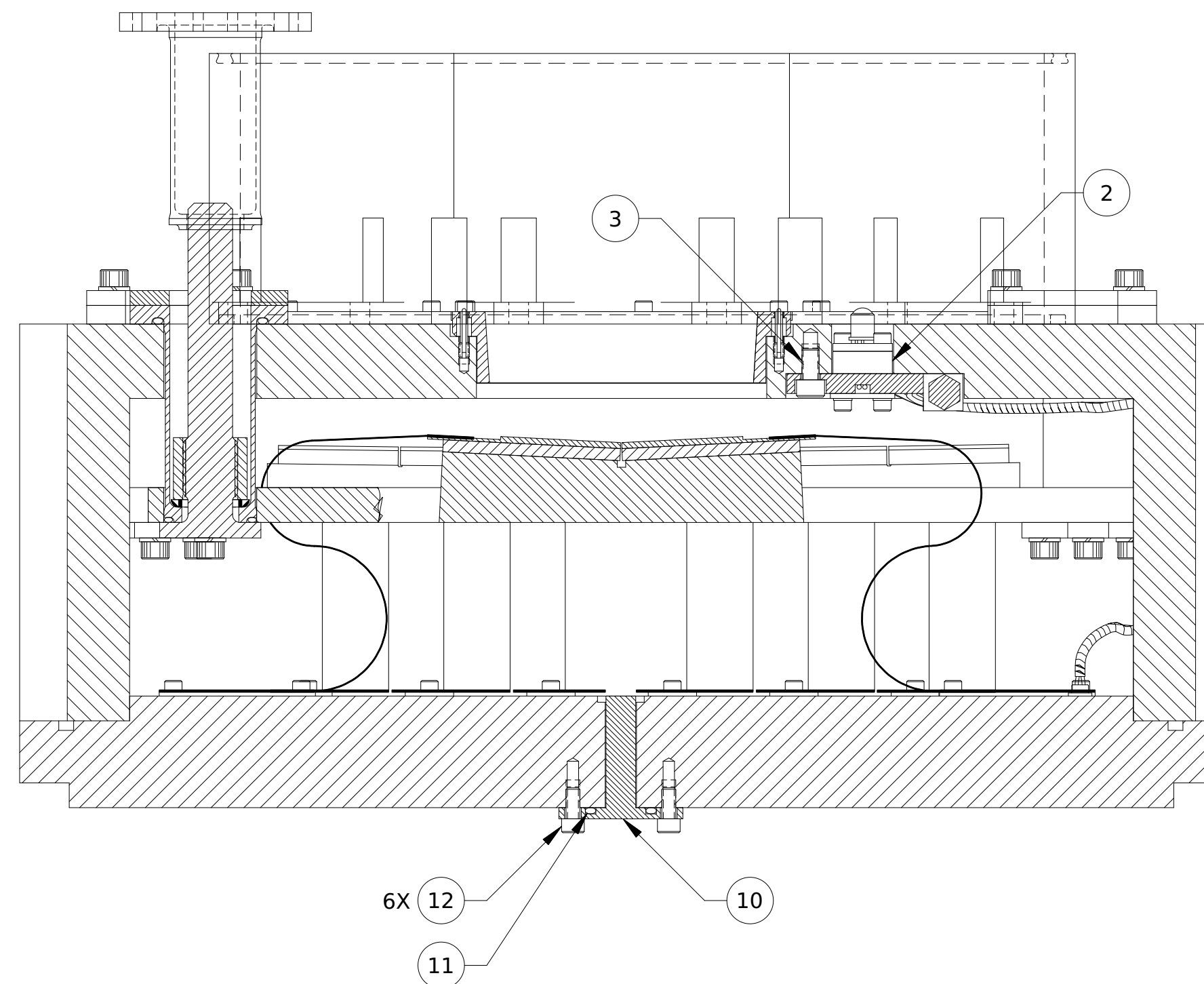
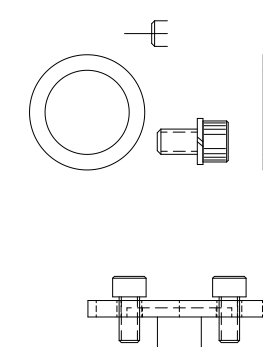
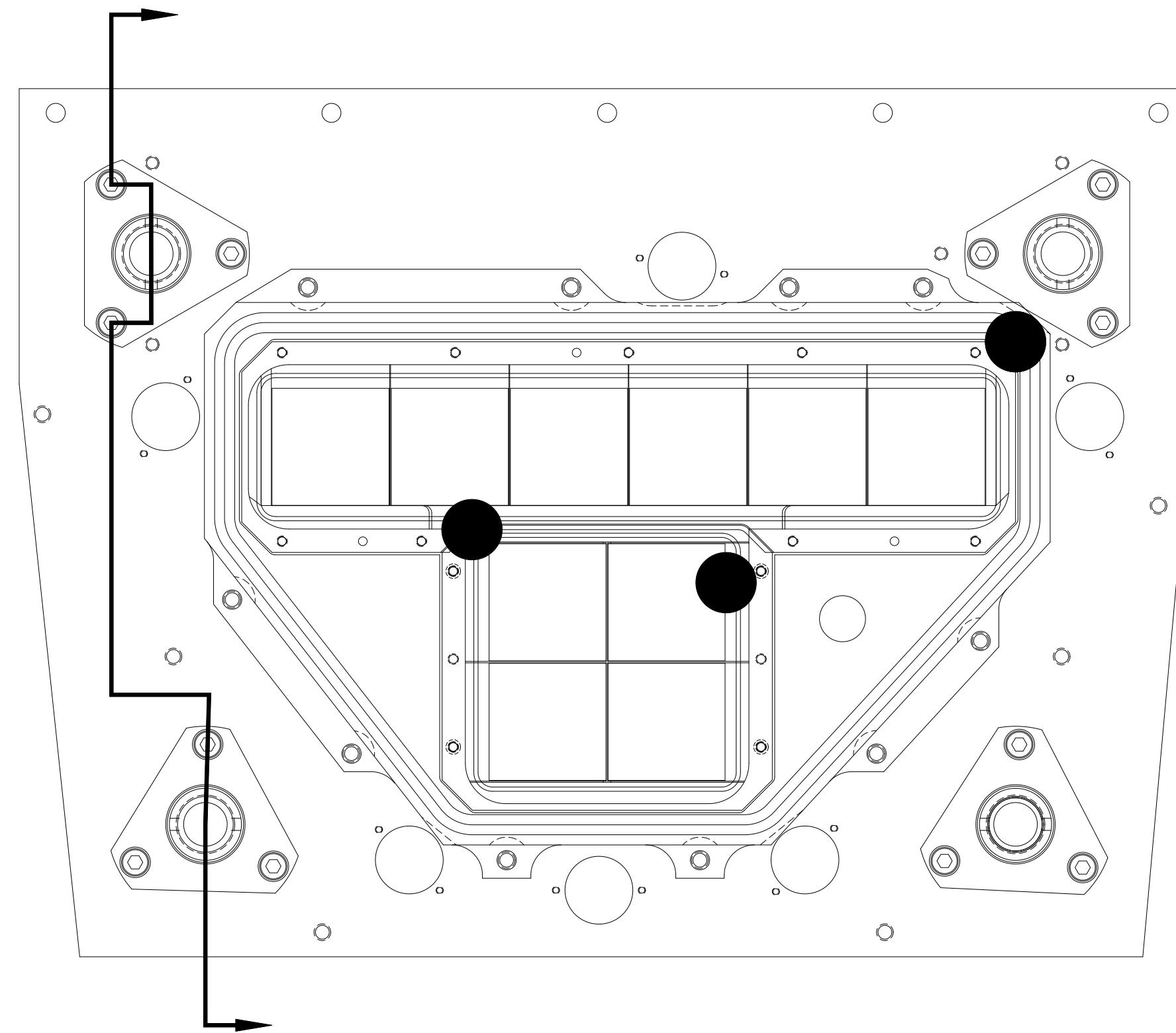
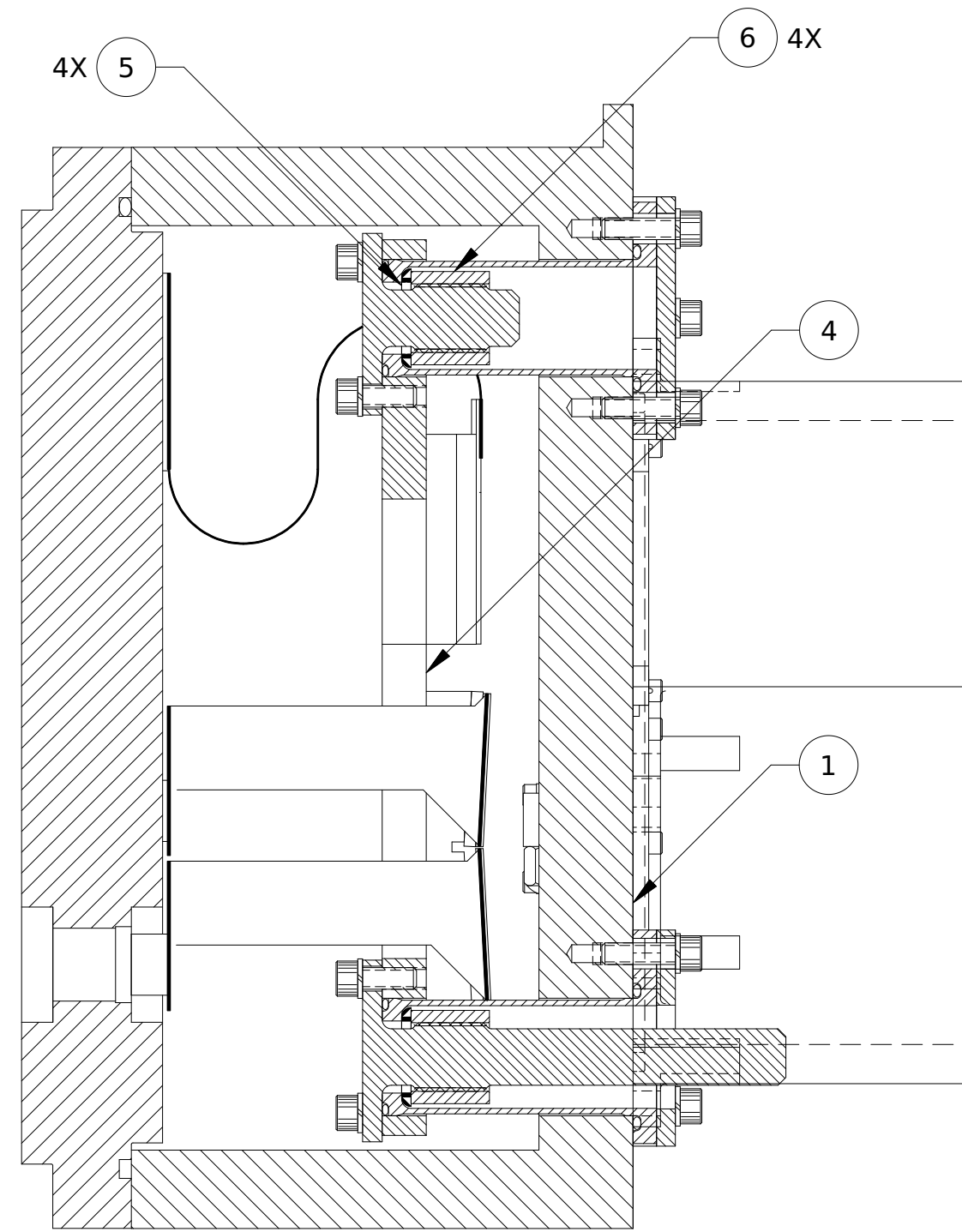


REVISIONS					
REV.	ECO NO.	DISCRIPTION	CHECKED	APPROVED	DATE



- NOTES:**
1. DEBURR AND BREAK SHARP EDGES.
  2. MACHINED SURFACES 125 MAX. EXCEPT AS NOTED.
  3. CONVERSION COAT PER MIL-C-5541, CLASS 3.

36-30104-1 AS SHOWN

36-30100	ACIS	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES ± 1° 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .01
NEXT ASSEMBLY	USED ON	
APPLICATION		

MATERIAL  
**ALUMINUM  
6061-T6**

NAME	DATE
DRAWN J. COOK	4/25/95
CHECKED	
APPROVED	
RELEASED	
WEIGHT	

MASSACHUSETTS INSTITUTE OF TECHNOLOGY CENTER FOR SPACE RESEARCH CAMBRIDGE, MA 02139			
<b>PROTON SHIELD +Z</b>			
SIZE	FSCM NO.	DWG. NO.	REV.
D	80230	36-30104-1 & -2	A
SCALE	1/1		SHEET 1 OF 2