NOTES:
1. ALL DIMENSIONS ARE IN INCHES.
2. CLEANLINESS REQUIREMENTS PER MIL-STD-2000 LEVEL CC.
3. PERMANENT INK STAMP IN 1/8 HIGH CHARACTERS WITH ITEM XXX.
4. CHROMIUM PER MIL-C-20041, CLASS 5.
5. INSTALL INSERTS PER MS33337. REMOVE TANG.
6. RADIUS ALL EDGES AND CORNERS 1/16 - 1/8 MAX.
7. RADIUS INSIDE EDGES 1/32 ALL AROUND.

MASSACHUSETTS INSTITUTE OF TECHNOLOGY
CENTER FOR SPACE RESEARCH
VOILA PROJECT

BASEPLATE
TORSO ASSEMBLY
ENGINEERING UNIT

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCE ANGLES 4/-.
3 PLACE DECIMALS 4/- .001
2 PLACE DECIMALS 4/- .01

MATERIAL
6061 T6 AL
06 THL

NOTE 4