DRILL AND TAP FOR 4-40 STI. .43 MIN DEEP

C’BORE Ø0.750 1.19 DEEP

ϕ0.250 THRU

NOTES:
1. ALL DIMENSIONS ARE IN INCHES.
2. CLEANLINESS REQUIREMENTS PER SN-C-0005 LEVEL GC.
3. BAG AND TAG WITH PART NUMBER AND REVISION.
4. CHEMFLIM PER MIL-05541, CLASS 3.
5. INSTALL INSERTS PER MS33737 AFTER FINISH. REMOVE TANG.
6. RADIUS ALL EDGES AND CORNERS .04-.06.
   TILLET RADIUS .05 MIN.