1. CLEANLINESS REQUIREMENTS PER SM-C-0005 LEVEL VC-SENSITIVE.
2. SERIALIZE PARTS STARTING WITH '0X' AND FLIGHT
   PARTS STARTING WITH '0W'.
3. AFTER NOTE 1 IS COMPLETE, INSTALL PIN 4 TO PIN 5. INSTALL PIN 6 TO PIN 2 ORIENITNG
   PIN 2 IDENTICALLY TO BOTH PLUGS. INSTALL PIN 5 TO PIN 6 USING HARDWARE SUPPLIED WITH PIN 5.
   LEAVE HARDWARE LOCKED IN PLACE UNTIL PIN 2. REMOVE 2 GEM OF 3 HARDWARE BETWEEN PIN 3 INTO SLOT.
   SECURE PIN 6 TO PIN 5 USING PIN 4 (SEE NOTE 3) FOR CENTERED ASSEMBLY.
   POSITION ASSEMBLY SO THAT IT IS CENTERED ALONG THE LENGTH OF PIN 2 TO REVERSE ALL HARDWARE AFTER ALIGNMENT.
4. WORK ASSEMBLY AFTER FINAL FABRICATION. RECORD IN IVAD.
5. RECORD EVERYTHING ON MATERIAL ISSUING REVISION RECORD SIGHT OF IVAD. RECORD
   ANY LABELS AND RECORDS WHERE SHOWN.
   PLACE TEXT IS READING IN THE SAME DIRECTION AS HARDWARE.
   TORSION 2-50 HARDWARE TO 60 IN-LBS.
   TORSION 4-40 HARDWARE TO 2 IN-LBS.
   TORSION 6-32 HARDWARE TO 2 IN-LBS.
   MARK ASSY NUMBER, REV AND SERIAL NUMBER IN 2 HICK CHARACTERS.
   SERIALIZE PER NOTE 5.
   MARK ON CONNECTOR BACK SHELL THE ORIENTATION OF
   CONNECTOR PIN WAY USING MARKING "A" (TGT 09).
   LOCATE PIN 9 AT THE CENTER OF GRAVITY OF COMPLETE ASSEMBLY, AND TORSION PER NOTE 6.
   INSTALL PIN 8 AND 16 TO PIN 9. TORSION HARDWARE.
   ADJUST HEIGHT TO THE LEFT SIDE. THIS SIDE IS PARALLEL AND COLLINING WITHIN 220
   DEGREES OF THE FOOT PAE PIN 13. FIT CHECK ON PLUGIN FIXTURE. INSTALL PIN 14 AND INSTALL PIN 15.
   FILE PIN 15 FLUSH.
   PERFORM THIS OPERATIONS PRIOR TO INSTALLING TO PIN 9.
   MARK CONNECTOR PIN AS SHOWN USING 4 HICK CHARACTERS AND FINE 20.
   APPLY ADHESIVE PIN 25 TO THE END OF THREADS ON PIN 17 TO SMOOTH OUT.
   APPLY STATION AGAIN AFTER TORSIONING.