#17 (Ø .1709) DRILL THRU
CSK 120° X Ø .20 TAP FOR
#8-32 UNC-2B X .164 LONG
HELICAL COIL INSERT, INSTALL F/N 1,
4 PLACES.
BREAK OFF TANG.

NOTES:
2. REMOVE ALL BURRS AND SHARP EDGES R.010 MAXIMUM.
3. UNTOLERANCED DIMENSIONS LOCATING TRUE POSITION ARE BASIC.
4. FINISH: ELECTROLESS NICKEL PLATE PER ASTM B 733-TBD, SC1, TYPE I, CLASS 4,
AIMg1Si0.6/NP 5, 200±50 MICRO INCHES THICK. MAXIMUM PHOSPHORUS CONTENT
OF THE NICKEL DEPOSIT SHALL BE 8% BY MASS.