NOTES:

2. REMOVE ALL BURRS AND SHARP EDGES R.010 MAXIMUM.
3. FINISH: ELECTROLESS NICKEL PLATE PER ASTM B 733-TBD, SC1, TYPE I, CLASS 4, AIMg1Si0.6/NIP 5, 200±50 MICRO INCHES THICK, MAXIMUM PHOSPHORUS CONTENT OF THE NICKEL DEPOSIT SHALL BE 8% BY MASS.