NOTES:
2. 450 NOT USED.
3. VACUUM BAKE P1 (F/N 3) AT 800C FOR 72 HOURS, PRIOR TO INSTALLING AT LINCOLN LABS.
   TORQUE #2-56 UNC SCREW TO 32 IN-oz. SPOTWELD WITH F/N 13.
   MIX RATIO: 4:1 6298/125/2g ALUMINA POWDER.
4. PLACE CHECKSUM LABEL ON U9 USING F/N 20. COAT WITH F/N 21
5. SPOTWELD CORNERS OF U4A—U9 AND 07’S, AS NEEDED, USING F/N 16, PRIOR TO CONFORMAL COAT
   POSITION Q’S PRIOR TO BONDING TO PREVENT SHORTING TO ADJACENT Q’S.
6. PARTS TO RECEIVE CURSORY VISUAL INSPECTION PRIOR TO INSTALLATION AT LINCOLN LABS.
7. SEE DRAWING 30-20400.97 FOR LINCOLN LABS ASSEMBLY DRAWING.
8. EPOXY F/N 4, 5 AND 19 TO F/N 1 USING F/N 18, AFTER CONFORMAL COAT.
   MOUNTING DIMENSIONS SPECIFIES STARTING LOCATION FOR EPOXYING Fixed PORTION OF WEDGELOCK ASSY.
   Figure 244A AND ADJACENT VIA ARE NOT SHORTED. REMOVE SHORT AND COAT WITH F/N 12.
9. MEASURE UNMARKED CAPACITORS WHILE KITTING. ENSURE THEY ARE PROPERLY IDENTIFIED IN KIT.
10. E-PATTERN FOR U9 IS TOO WIDE, REFORM LEADS AFTER BURNING AND PRIOR TO INSTALLATION TO AVOID SHORTING TO VIA S.
11. C02 (4700 pF) LAYOUT NOT (CHANGED TO ORIG0), INSTALL ‘1206’ (4700 pF).

NOTES (CONT.):
14. PRIOR TO SENDING OUT FOR CONFORMAL COAT, CLEAN INSPECT AND BAKE FOR 1 HOUR AT 50C.
15. MASK FOR CONFORMAL COAT AS INDICATED.
16. CONFORMAL COAT ASSEMBLY WITH F/N 14.
   CURT AT 30C, AMBIENT PRESSURE FOR 8 HOURS.
   REMOVE MASKING AND MASKING REDUCE PRIOR TO VACUUM BAKE.
   CURT AT 300C, 10H—6 HOURS FOR 24 HOURS.
17. ITEM IS STATIC SENSITIVE, HANDLE AS PER PROCEDURE 99-01-0003.
18. REMOVE EXISTING HARDWARE ON P1.
   INSTALL F/N 2 AFTER CONFORMAL COAT.
19. PRIOR TO CONFORMAL COAT SPOT BOND ADJACENT TRANSISTORS, WHERE NEEDED, TO PREVENT CASES
   SHORTING TOGETHER, USING F/N 15.

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