NOTES:

1. MARK PART NUMBER, NAME, REV AND SERIAL NUMBER WHERE SHOWN USING F/N 15.
2. CLEANSLESS REQUIREMENTS PER SN-C-3000 LEVEL VC-SENSITIVE.
3. TORQUE F/N 9 TO 4 INCH-LBS. SPOT WELD NUT EN Face USING F/N 14. SCREW HEAD TO BE ON THE TOP SIDE OF F/N 1.
4. APPLY THIN LAYER OF F/N 14 TO 9.3 AND 4. AND BODY TO F/N 1. ENSURE NO EPOXY IS ON LENS PORTION OF LENS.
5. APPLY 1.0 IN LONG PIECE OF F/N 10 TO F/N 4.  ENSURE PROPER ORIENTATION (NOTE LOCATION OF FIBER CONNECTOR ENDS).
6. ENSURE OUTER EDGE OF F/N 5 IS PARALLEL TO F/N 9. Secure USING F/N 11. TORQUE TO 4 IN-LBS.
7. SPACED WIRE-ON F/N 2.3 AND 4 AS REQUIRED USING F/N 14. WIRE TO STAY AWAY AT LEAST .025" FROM EDGES OF F/N 1.