1. REFER TO HOT BRAZING BS-0320035 FOR SCHEMATIC.
2. CLEANLINESS REQUIREMENTS PER NASA-0005 LEVEL VC-SENSITIVE.
3. TERMINATE SHELT ON F/N 34 WITH F/N 31 AND INSTALL TERMINAL LUG F/N 35.
4. WHEN ASSEMBLY IS COMPLETE, CHECK RESULTS IN AVOID.
5. BEFORE DRYING, USE MIX RATION AND EXPIRATION DATES ON MATERIALS.
   PROCEDURE MIXING RECORD SECTION OF AVOID.
   * ARE SHINE TIPS OPEN 3/16 TO INCREASE CABLE DIAMETER FOR
   SUNK FIT INTO CABLE CLAMP.
   * TIGHTEN 0-56 HARDWARE TO 34 IN-POZ.
   * TIGHTEN 4-40 HARDWARE TO 5 IN-POZ.
   * TIGHTEN 6-32 HARDWARE TO 8 IN-POZ.
   * THE CONNECTOR IDENTIFICATION FOR TABLE A IN USE WITH CHARACTERS USING BRADY
   MATERNAL 892379 BLUE PRINTED GLOVE PUNCHED PLACE NAME PLATE.
   * INSTALL F/N 20 EVERY 1/2 FEET ON CABLE.
   * INSTALL F/N 2 AND 12 TO F/N 3, TIGHTEN HARRY TO INSTALL F/N 24 INTO F/N 19.
   * INSTALL F/N 3 TO THE SEAT TRACK MILS BASE IS PARALLEL AND PICTURED WITHIN 1/4
   OF THE FOOT PLATE ON F/N 5. FIT CHECK ON SEAT TRACK Fixture, DRILL AND P/N 12
   AND 14 AND INSTALL F/N 26. FILE F/N 22 FLUSH.
   * PERFORMANCE PRIOR TO INSTALLING F/N 1 OD INSTALLING CABLE INTO F/N 2.
   * MARK ON CONNECTOR BACK SHELL THE ORIENTATION OF
   CONNECTOR MAIN KEY WAY USING MARKING THE STEPS.
   * LENGTH OF CABLE FROM ENTRANCE POINT TO END IS 96" 12'.
   * LENGTH OF CABLE FROM ENTRANCE POINT TO END IS 100" 12'.
   * APPLY (MS LABEL) THUMBS 3D APPROXIMATETE WHERE SHOWN.
   * PLATE TO TEXT IS READING IN THE SAME DIRECTION AS SHOWN.
   * MARK WITH PART NUMBERS, NAME AND SERIAL NUMBER IN 1 HIGH CHARACTERS.
   * INSTALL PER NOTE 20.
   * ENSURE VENTS DO NOT GET PINCH AGAINST F/N 2 WHILE INSTALLING F/N 5.
### Table A

<table>
<thead>
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<th>REF</th>
<th>TEXT</th>
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<tr>
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<td>Fiat 74 VOL6 EE</td>
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</tr>
<tr>
<td></td>
<td>CAL BAR A</td>
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</tr>
<tr>
<td>B</td>
<td>[Text 2]</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>To CAL BAR B</td>
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</tr>
<tr>
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<td>YES . . . . .</td>
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</tbody>
</table>

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**Diagram Description**

- TABLE A
- Diagram showing connections and labels for CAL BAR A and B with specific references and quantities.

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**Additional Notes**

- Table A details specific references and quantities for components labeled as "Fiat 74 VOL6 EE CAL BAR A" and "To CAL BAR B YES . . . . .".