1. REFER TO W1V DRAWING 05-454 AND FOR SCHEMATIC

2. FABRICATE PER NASA SPECIFICATION NH8306.400C

3. SOLID PER NASA SPECIFICATION NAS-STI-87392 AND NAS-STI-87393.

4. ELECTRICAL TESTS ARE TO BE PERFORMED PER NH8306.400C. RECORD RESULTS IN AWD.

5. TORQUE HARDWARE TO BE IN-OIL SPOTDRIVE WITH F/N 19.

6. MASK THE CONFORMAL COAT AS INDICATED. MASK ALL WIRES FROM CONNECTORS.

7. CONFORMAL COAT USING F/N 5. 4-HOUR AT 25°C, AMBIENT PRESSURE FOR 8 HOURS.