TABLE A

<table>
<thead>
<tr>
<th>REF</th>
<th>TEXT</th>
<th>QTY</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>To VOILA Electronics Drawer</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>CHESTPACK J108</td>
<td></td>
</tr>
<tr>
<td>B</td>
<td>VOILA Chestpack Cable</td>
<td>3</td>
</tr>
<tr>
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<td>P/N 85-40806</td>
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<tr>
<td>C</td>
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<tr>
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<td>To VOILA Chestpack</td>
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<tr>
<td></td>
<td>VED J204</td>
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</tbody>
</table>

NOTES:
1. REFER TO ATTACHMENT 85-03000.06 FOR SCHEMATIC.
2. CLEAN ITEM W/ MT SPECIFICATION 85-03000.05
3. WEIGH ASSEMBLY AFTER FINAL FABRICATION
4. FABRICATE W/ NASA STD 8739.4
5. FINAL LENGTH TO BE DETERMINED AFTER ENGINEERING EVALUATION.
6. ADD SHRINK TUBING (ITEM 8) TO INCREASE CABLE DIAMETER FOR
   SNUG FIT INTO CABLE CLAMP.
   - APPLY P/N 14 TO THREADS OF BACK SHELL, P/N 6. TIGHTEN AS REQUIRED.
8. DO NOT INSTALL CONTACTS IN UNUSED POSITIONS.
9. PERFORM CONTACT RETENTION TEST ON ALL CONTACTS
   AFTER INSTALLATION.
10. PERFORM CONTINUITY AND DISCONTINUITY TESTS AFTER CABLE COMPLETION.
11. TYPE LABEL IDENTIFICATION PER TABLE A IN .125" HIGH CHARACTERS USING RUGBY
    MARKER XC PC PLUS PRINTER ROLL FILM (ITEM 7) FOR CABLE MARKING.
    AT THE DESIRED LOCATION, WRAP 2-3 TURNS OF GLASS CLOTH TAPE (ITEM 5), PLACE ROLL FILM (ITEM 7) ON
    GLASS CLOTH TAPE (ITEM 5) WITH MARKING SHOWING & WRAP TAPE WITH Teflon TAPE (ITEM 26).
    TRIM OFF EXCESS MATERIALS.
12. MARK LABELS PER TABLE A. CHARACTERS TO BE .125" HIGH, EXACTLY AS SHOWN (EXCEPT
    SERIAL NUMBER TO BE AS NOTED).
13. DISCARD HARDWARE SUPPLIED W/ P/N 6 AND SUBSTITUTE P/N 13 AND 16.
    HAND TIGHTEN AND SPOTWELD PER NOTE 18.
14. RECORD EPOXY USE, MIX RATIOS AND EXPIRATION DATES ON "MATERIALS
    PROCESSING MIXING RECORD" SECTION OF AWP.
15. APPLY (5) LABELS (ITEM 25) TO THE RIGHT OF PART NUMBER LABEL AT THE MIDPOINT OF CABLE.
    PLACE SO TEXT IS READING IN THE SAME DIRECTION AS CABLE LABEL. COVER WITH 2-3 TURNS OF
    CLEAR TAPE (ITEM 26). TRIM OFF EXCESS.
16. BAG AND TAG W/ MANUFACTURER NUMBER AND LATEST REVISION.
17. APPLY LABEL B EVERY 2 METERS (3 PLACES)
18. MAX ALLOWED PROTRUSION OF SCREW IS TWO THREADS AFTER FINAL TORQUE. Cuts and File
    IS ACCEPTABLE. APPLY F/N 15 TO EXPOSED THREADS.
19. SIGNALIZE TRAINING UNIT STARTING WITH "10X" AND FLIGHT UNIT STARTING WITH "00X".
20. MARK ON CONNECTOR BACKSIDE THE ORIENTATION OF CONNECTOR
    MAIN KEYWAY USING MARKING INK (ITEM 12).
21. INSTALL WASHER (ITEM 13) AS REQUIRED TO BALANCE PRESSURE ON BACKSIDE CABLE CLAMP SCREWS.