TABLE A

<table>
<thead>
<tr>
<th>REF</th>
<th>TEXT</th>
<th>QTY</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>P107/P109 To VOILA EE TRACKER BAR J107/J109</td>
<td>1</td>
</tr>
<tr>
<td>B</td>
<td>VOILA Tracker Bar Cable</td>
<td>5</td>
</tr>
<tr>
<td></td>
<td>P/N 85-40803 S/N YXX</td>
<td></td>
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<tr>
<td>C</td>
<td>P401 To VOILA Tracker Bar</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>TRACKER BAR J401</td>
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</tr>
</tbody>
</table>

NOTES:
1. REFER TO W/1 DRAWING 85-03020.03 FOR SCHEMATIC.
2. MAIN KEYWAY
3. REWORK ASSEMBLY AFTER FINAL FABRICATION. RECORD IN AND.
4. FABRICATE W/ NASA STD 8739.4
5. NOT USED

6. ADD SHRINK TUBING (F/N 8) TO INCREASE CABLE DIAMETER FOR SLEUTH FIT INTO CABLE CLAMP.
7. APPLY T/N 14 TO THREADS OF BACK SHELL F/N 6. TIGHTEN AS REQUIRED.
8. DO NOT INSTALL CONTACTS IN UNUSED POSITIONS.
9. PERFORM CONTACT RETENTION TEST ON ALL CONTACTS AFTER INSTALLATION.
10. PERFORM CONTINUITY AND DISCONTINUITY TESTS AFTER CABLE COMPLETION.
11. TYPE LABEL IDENTIFICATION PER TABLE A & N-12. HIGH CHARACTERS USING BRADY MARKER XC PC PLUS PRINTER ROLL FILM (F/N 7) FOR CABLE MARKING. AT THE DESIRED LOCATION, WRAP 2-3 TIMES WITH GLASS CLOTH TAPE (F/N 9). PLACE ROLL FILM (F/N 7) ON GLASS CLOTH TAPE (F/N 9) WITH MARKING SHOWING & WRAP THREE TIMES WITH TEFLON TAPE (F/N 26). TRIM OFF EXCESS MATERIALS.
12. MARK LABELS PER TABLE A. CHARACTERS TO BE .125" HIGH, EXACTLY AS SHOWN (EXCEPT SERIAL NUMBER TO BE AS NOTED).
13. DISCARD HARDWARE SUPPLIED W/ F/N 6 AND SUBSTITUTE F/N 13 AND 16.
14. RECORD SPOKES, W/D RATIO AND EXPIRATION DATES ON "MATERIAL PROCESSING MIXING RECORD" SECTION OF AND.
15. APPLY AMX LABEL (F/N 23) RIGHT OF CABLE PART NUMBER LABEL WHEN THE LABEL NEAR THE MIDDLE OF THE CABLE ORIENT TEXT IN LINE WITH CABLE LABEL COVER WITH 2-3 TURNS OF CLEAR TAPE F/N 28. TRIM OFF EXCESS.
16. BAG AND TAG W/ W/1 ASSEMBLY NUMBER AND LATEST REVISION.
17. APPLY LABEL B EVERY 2 METERS (3 PLACES) STARTING AT MIDPOINT OF CABLE.
18. OTHER THAN MOUNT OF SCREW IS TWO THREADS AFTER FINAL TANG. CURE AND FILE IS ACCEPTABLE. APPLY T/N 15 OVER EXPOSED THREADS.
19. SIGNALIZE TRAINING UNIT STARTING WITH "10X" AND FLIGHT STARTING WITH "0X".
20. MARK ON CONNECTOR BACK SHELL THE ORIENTATION OF CONNECTOR MAIN KEYWAY USING MARKING INK (F/N 12).
21. INSTALL WASHER (F/N 13) AS REQUIRED TO BALANCE PRESSURE ON BACK SHELL CABLE CLAMP SCREWS.
22. INSTALL F/N 10 EVERY .5 METERS.
23. TERMINATE SHIELD ON F/N 18 USING F/N'S 22 AND 23. COVER WITH F/N 24.