



REVISIONS					
ECO	REV	DESCRIPTION	CHECKED	APPROVED	DATE
85-141	A	INITIAL RELEASE			

ALTERED ITEM DRAWING

NOTES:

2. CLEANLINESS REQUIREMENTS PER SN-C-0005 LEVEL VC-SENSITIVE.
3. PERMANENT INK STAMP PN AND REV LETTER IN .12 HIGH CHARACTERS WITH ITEM 1. LOCATE APPROXIMATELY WHERE SHOWN. ENGRAVING IS ACCEPTABLE.
4. ANODIZE PER NASA/JSC PRC 5006, CLASS 2 TYPE II, COLOR BLACK.
5. MASK FROM BLACK ANODIZE AS SHOWN. CHEM FILM PER MIL-C-5541 CLASS 3.
6. MACHINE TO REMOVE STEM TO DIMENSION SHOWN.
7. MACHINE TO REMOVE LIP TO DIMENSION SHOWN FROM TOP.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES +/- 1° 3 PLACE DECIMALS +/- .005 2 PLACE DECIMALS +/- .01	NAME	DATE	Massachusetts Institute of Technology Center for Space Research ASTRO- E2			
			DRAWN	M. SMITH				
		MATERIAL	CHECKED		ALTERED ITEM DRAWING FIXTURE HEAD STEM STYLE			
			APPROVED					
85-40700	VOILA	NOTE 4 FINISH	RELEASED		SIZE	FSCM NO.	DWG NO.	REV
NEXT ASSEMBLY	USED ON		B	80230	85-40705	A		
APPLICATION			CAD FILE	xxxx_rA	SCALE	1:1	SHEET	1 OF 1