NOTES:

1. **INSTALL FIN 2 INTO FIN 1 USING FIN 3.** TORSION TO 7 INCH-LBS.
2. MACHINE TO THAT FIN 2 MATCHES THE INSIDE DIAMETER W/39 OF FIN 1 AND AT SAME INSIDE CURVE ANGLE AS FIN 1.
3. MACHINE FIN 2 INSIDE DIAMETER AND CURVE TO MATCH FIN 1.
4. ASSEMBLE AND PASSIVATE FIN 2 PER GS-04-02.
5. CLEANING REQUIREMENTS PER SN-C-805, LEVEL NS.
6. USING PART NUMBER, REV AND SERIAL NUMBER.
7. SERIALIZE TESTING UNITS STARTING WITH 100 AND FLIGHT UNITS STARTING WITH 300.