HOLES

<table>
<thead>
<tr>
<th>HOLE</th>
<th>QTY</th>
<th>TOLERANCE</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>4</td>
<td>±.003</td>
<td>Ø.155 ±.005 x .1278 ASA 70°, taper Ø .005 min for .010-.020 UNC HELICAL SLA. INSTALL INSERT AT A 3/4 - 1 1/2 PITCH BELO</td>
</tr>
</tbody>
</table>

NOTES:
1. ALL DIMENSIONS ARE IN INCHES.
2. CLEANLINESS REQUIREMENTS PER SN-C-0005 LEVEL VC.
3. BAG AND TAG WITH MIT PART NUMBER, REV AND SERIAL NUMBER.
4. SERIAL NUMBERS FOR TRAINING UNIT START WITH 100 AND FLIGHT UNITS START WITH 300.
5. INSTALL INSERTS PER MS33537, REMOVE TANG.

ALTERNED ITEM DRAWING
MAKE FROM MANFROTTO PART NUMBER R234.02

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES; TOLERANCES ARE ±.005 (3 PLACE DECIMALS) OR ±.01 (2 PLACE DECIMALS).

MODIFIED ASSEMBLY DRAWING
SWIVEL MOUNT, BASE

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