VIEW B-B

VIEW A-A

HOLE CHART

<table>
<thead>
<tr>
<th>HOLE</th>
<th>QTY</th>
<th>TOLERANCE</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>4</td>
<td>±0.010</td>
<td>Ø0.094 - .023, ⅛&quot; X 100°. 25°. TAP THRU FOR 386-56 UNC HELICAL STI. INSTALL INSERT (FN 2) 3/4&quot; - 1 1/2 PITCH BELOW SURFACE. INSTALL INSERT AFTER FINISH.</td>
</tr>
<tr>
<td>B</td>
<td>5</td>
<td>±0.010</td>
<td>#2014 003 THRU</td>
</tr>
</tbody>
</table>

NOTES:
1. TOLERANCES, DIMENSIONS LOCATING TRUE POSITION ARE BASIC.
2. CLEANLINESS REQUIREMENTS PER MIL-C-2005 LEVEL VC-SENSITIVE.
3. PERMANENT INK STAMP PN IN 12 HIGH CHARACTERS WITH ITEM 2.
4. LOCATE APPROXIMATELY WHERE SHOWN. ENGRAVING IS ACCEPTABLE.
5. ANODIZE PER NASA/JSC PROC-0506, TYPE II, CLASS B, COLOR BLACK.
6. INSTALL INSERTS PER MIL-C-55337, REMOVE TANG. INSTALL AFTER FINISH.
7. DETERMINE AND BREAK SHARP EDGES. CORNER RADIUS 0.06 MAX.

DANGER: MASK FROM ANODIZED FINISH. CONVERSION CADT PER MIL-C-5541, CLASS 3.