4. ANODIZE PER NASA/JSC PROC-2006, TYPE II, CLASS 2, COLOR BLACK.

NOTES:
1. ALL DIMENSIONS ARE IN INCHES.
2. CLEANLINESS REQUIREMENTS PER SN-C-0005 LEVEL GC.
3. PERMANENT INK STAMP PN IN 32 HIGH CHARACTERS WITH ITEM 2.
   LOCATE APPROXIMATELY WHERE SHOWN.
4. CHEM FILM PER MIL-C-5541, CLASS 3.
5. INSTALL INSERTS PER MS33537, REMOVE TANG. INSTALL AFTER FINISH
6. RADIUS ALL EDGES AND CORNERS .04-.06, FILLET RADIUS .02 MAX.