HOLE CHART

<table>
<thead>
<tr>
<th>HOLE</th>
<th>QTY</th>
<th>TOLERANCE</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>3</td>
<td>+.010 M6 AC</td>
<td>Ø.094 ± .005 THRU, √ Ø1.00 ± .010 X 120° ±.5°. TAP THRU FOR Ø86-36 UNC HELICAL STI. INSTALL INSERT (PN 1) 3/4 - 1/2 PITCH BELOW SURFACE, INSTALL INSERT AFTER FINISH.</td>
</tr>
<tr>
<td>B</td>
<td>3</td>
<td>+.010 M6 AC</td>
<td>Ø.110 ± .003 THRU</td>
</tr>
<tr>
<td>C</td>
<td>2</td>
<td>+.010 M6 AC</td>
<td>Ø.094 ± .005 THRU</td>
</tr>
</tbody>
</table>

NOTES:
1. ALL DIMENSIONS ARE IN INCHES.
2. CLEANLINESS REQUIREMENTS PER SN-C-0005 LEVEL VC-SENSITIVE.
3. PERMANENT INK STAMP PN AND REV LETTER IN 1/8 HIGH CHARACTERS WITH ITEM 2 AFTER FINISH. LOCATE APPROXIMATELY WHERE SHOWN. ENGRAVING IS ACCEPTABLE PRIOR TO FINISH.
4. ANODIZE PER NASA/ISG PROC 5006, CLASS 3 TYPE 11. COLOR BLACK.
5. MASK FROM BLACK ANODIZE AS SHOWN. CHEM FILM PER MIL-C-5541 CLASS 3.
6. DEBUR AND BREAK SHARP EDGES.
7. INSTALL INSERT AFTER FINISH IF APPLICABLE. REMOVE TANG.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES: ANGLES ± 1°. 3 PLACE DECIMALS ± .005. 2 PLACE DECIMALS ± .01.

C 80230 85-40153

HEAD DISPLAY ASSEMBLY

Massachusetts Institute of Technology
Center for Space Research

VEOLTA

HOUSING, IC1