



REVISIONS					
ECO	REV	DESCRIPTION	CHECKED	APPROVED	DATE
85-171	A	INITIAL RELEASE			

- NOTES:
1. DEBUR AND BREAK SHARP EDGES.
 2. CLEANLINESS REQUIREMENTS PER SN-C-0005 LEVEL VC.
 3. ENGRAVE P/N AND REV LETTER IN .12 HIGH CHARACTERS LOCATE APPROXIMATELY WHERE SHOWN, FAR SIDE.
 4. CHEMFILM PER MIL-C5541, CLASS 3, PRIOR TO INSTALLATION OF F/N 1.
 5. PRESS FIT F/N 1 FROM BOTTOM AT HOLES MARKED "B", AFTER FINISH.

HOLE	QTY	TOLERANCE	DESCRIPTION
A	6	Φ .010 (M) A B C	Φ .121 $\begin{smallmatrix} +.003 \\ -.002 \end{smallmatrix}$ THRU
B	6	Φ .010 (M) A B C	Φ .166 $\begin{smallmatrix} +.003 \\ -.000 \end{smallmatrix}$ THRU. PRESS FIT F/N 1 FROM FAR SIDE. AFTER FINISH.
C	5	Φ .010 (M) A B C	Φ .121 $\begin{smallmatrix} +.003 \\ -.002 \end{smallmatrix}$ THRU, \surd Φ .190 X 82° ±5°.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES +/- 1° 3 PLACE DECIMALS +/- .005 2 PLACE DECIMALS +/- .01	NAME	DATE	Massachusetts Institute of Technology Center for Space Research VOILA			
			DRAWN	M. SMITH				10/24/04
		MATERIAL 6061-T6 AL	CHECKED		MOUNT, RIBBON CABLE			
			APPROVED					
			RELEASED					
85-30300	VOILA	NOTE 4 FINISH			SIZE	FSCM NO.	DWG NO.	REV
NEXT ASSEMBLY	USED ON		C	80230	85-30399	A		
APPLICATION		CAD FILE	SCALE	1:1	SHEET		1 OF 1	