1. REFER TO MIT DRAWING 85-005982.8 FOR SCHEMATIC.
2. FABRICATE IAW NASA STB-8739.4
3. SOLVER IAW NASA SPECIFICATION NASA STB-8739.2 AND NASA STB-8739.3.
4. PERFORM CONTACT RETENTION TEST ON ALL CONTACTS
   PER MPOC STB-781. RECORD RESULTS IN AWD.
5. ELECTRICAL TESTS ARE TO BE PERFORMED IAW MB5030.400. RECORD RESULTS IN AWD.
   TORSI MAY HARDWARE TO 5-16 LBS.

- MASK FOR CONFORMAL COAT AS INDICATED. MASK ALL WIRES FROM CONNECTORS.
- VACUUM BAKE ALL CONNECTORS AT 850° FOR 72 HOURS PRIOR TO KITTING AND INSTALLATION.
- CONFORMAL COAT USING P/N 16.
- -CURE AT 25°C. AMBIENT PRESSURE FOR 8 HOURS.
- -REMOVE MASKING AND MAKING RESISTORS PRIOR TO BAKE.
- -VACUUM BAKE AT 650° 10° TORR FOR 24 HOURS.

- DO NOT ALLOW WIRE TO EXTEND BEYOND DIMENSIONS SHOWN.
- MARK PART NUMBER, REVISION AND SERIAL NUMBER IN 72 HIGH CHARACTERS USING P/N 14.
- MARK ON FAB SIZE, IDENTIFY TRACING UNITS STARTING WITH 000 AND FLIGHT UNITS WITH 300.