NOTE:
1. TORQUE 2-56 HARDWARE TO 54 IN-oz.
   TORQUE 4-40 HARDWARE TO 5 IN-lbs.

2. INSTALL F/N 2 INTO F/N 1. SNUG HARDWARE—DO NOT TIGHTEN UNTIL ALIGNMENT IS COMPLETE.
   SLIDE F/N 3 INTO TOP SLOT AND F/N 4 INTO BOTTOM SLOT OF F/N 1 AND SEAT INTO CONNECTOR.
   ENSURE PROPER MATING AND THAT THE PWMS ARE WITHIN THE GROOVES OF F/N 1.
   SECURE BACKPLANE F/N 2 BY TIGHTENING F/N 6 TO 5 IN-lbs.
   INSTALL F/N'S 5 AND 10 TO SECURE F/N'S 3 AND 4. TORQUE TO 54 IN-ozs.

ASSEMBLY SEQUENCE INSTRUCTIONS FOR F/N'S 11, 12, 17 AND 18.
1. REMOVE TOP COVER FROM F/N 1 AND INSTALL SHOCK MOUNTS FROM F/N 11
   USING SUPPLIED HARDWARE. TORQUE SHOCK MOUNT HARDWARE TO 5 IN-lbs.
   SPOTDRIVE USING F/N 13.
2. INSTALL F/N 12 TO F/N 11 USING F/N 16. TORQUE TO 54 IN-oz.
   SPOTDRIVE USING F/N 13.
3. INSTALL F/N 11 INTO SHOCK MOUNTS INSTALLED ON FIG. 11 COVER, USING
   SUPPLIED HARDWARE. TORQUE HARDWARE TO 5 IN-lbs. SPOTDRIVE USING F/N 13.
4. REINSTALL TOP COVER WITH PREVIOUS HARDWARE AND TORQUE TO 5 IN-lbs.
   SPOTDRIVE USING F/N 13.
5. INSTALL F/N 14 INTO F/N 12. INSTALL F/N 18 THRU OPENING IN F/N 11 AND

   SPOTDRIVE USING F/N 13.