1. Torque 2-56 hardware to 54 in-lbs.
2. Torque 4-40 hardware to 5 in-lbs.

Ensure bottom surface is flat within .002. Machine after assembly if necessary. Touch up per MIL-D-3541, Class 3. Measure the open distance at the bottom and top. Align so that they are within .002 on both ends of the Assy.