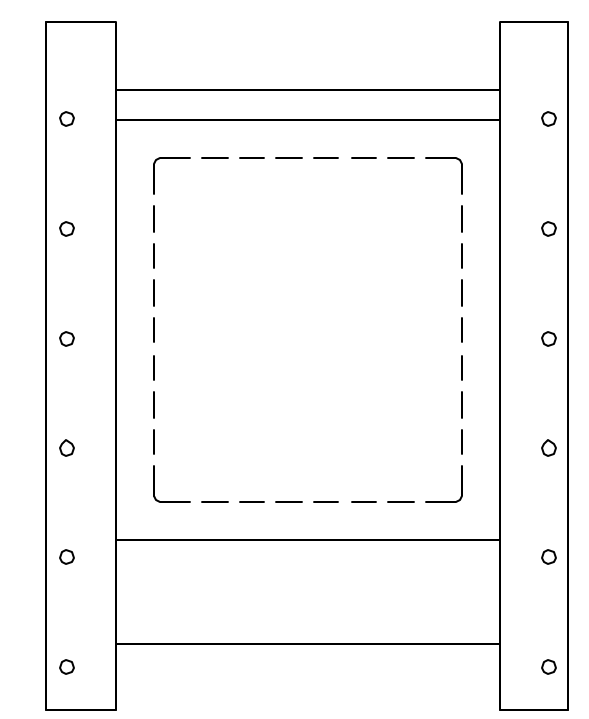
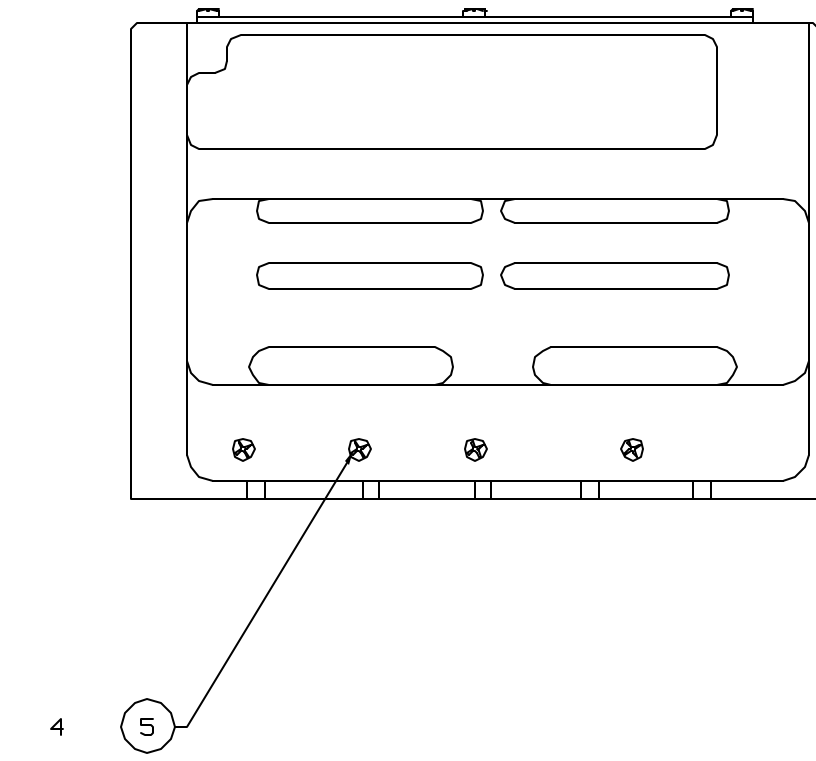
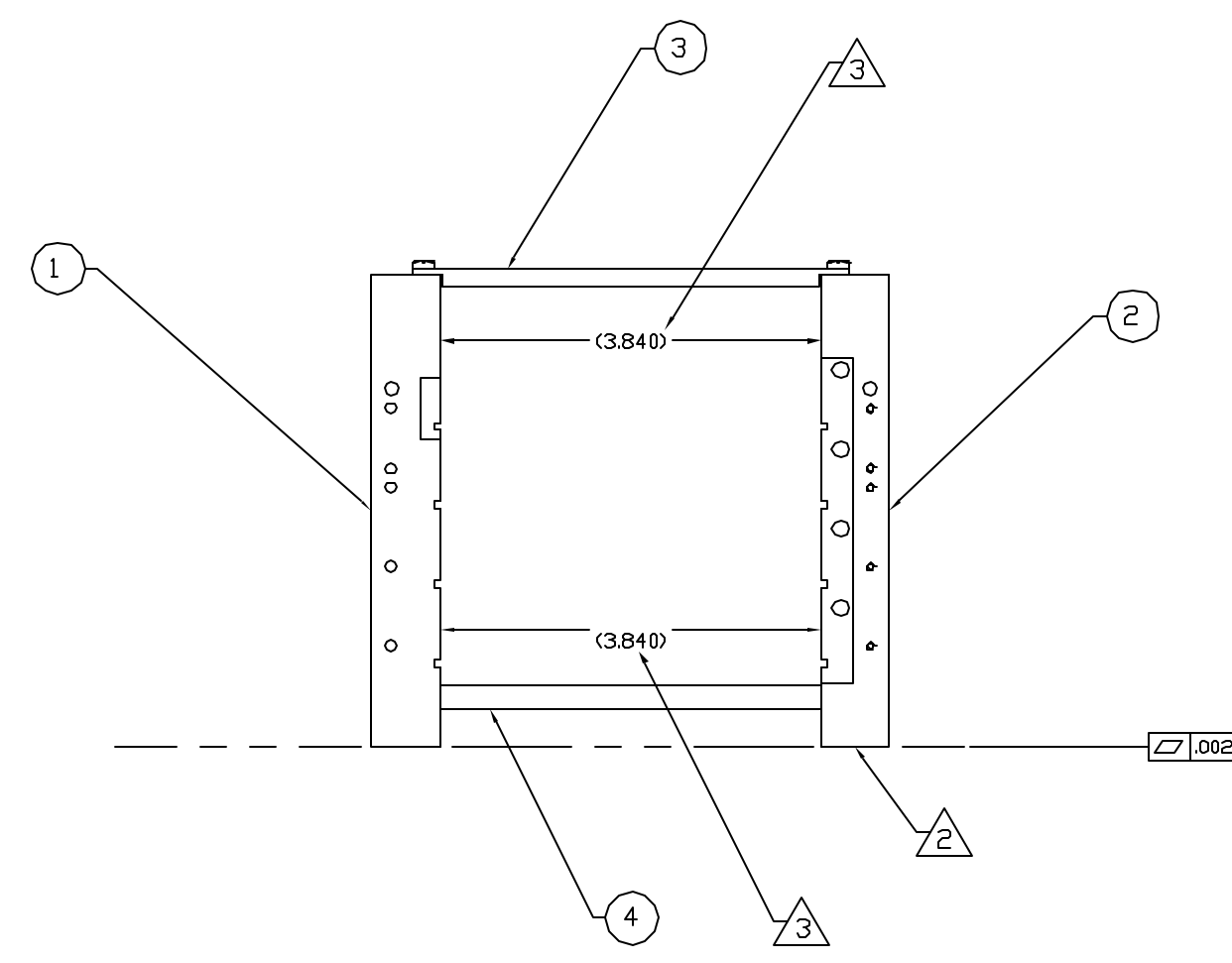
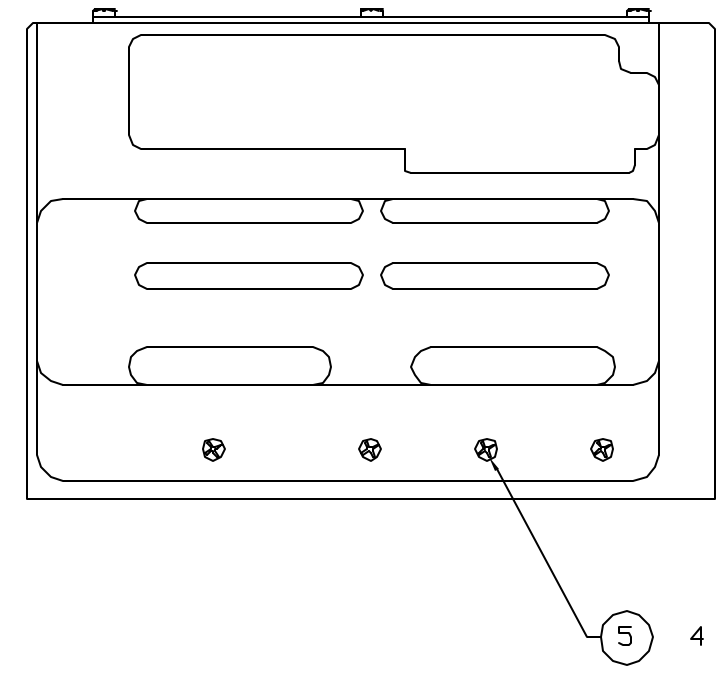
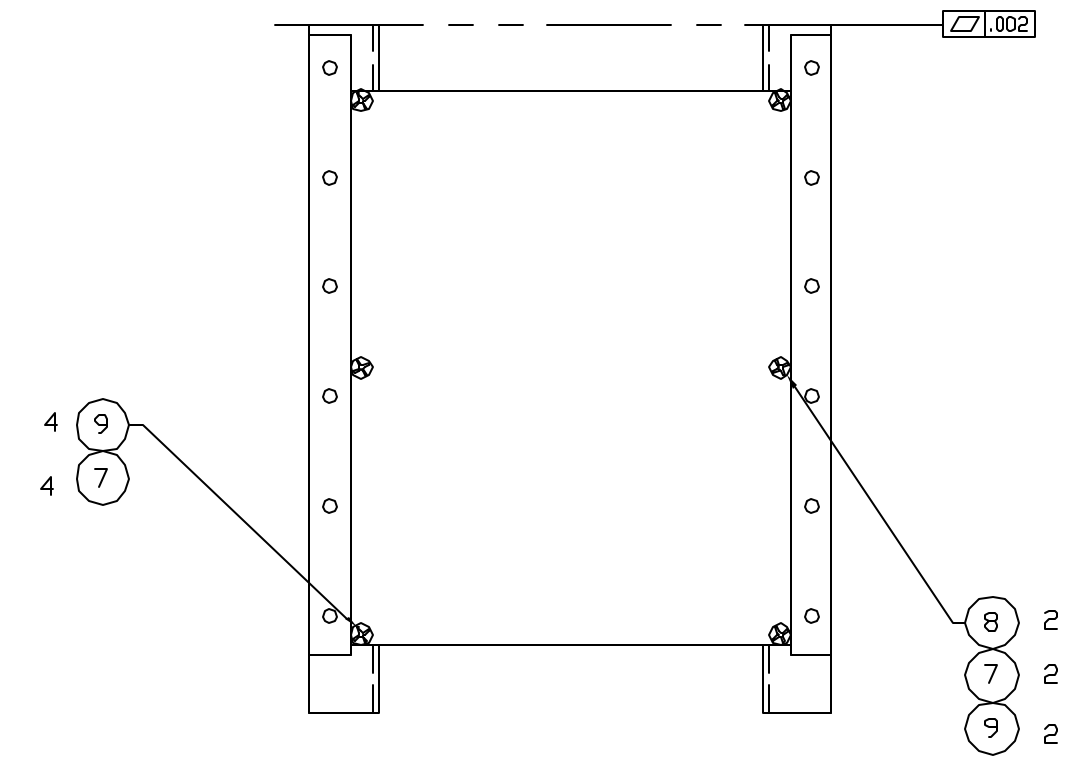


ECO		REVISIONS			
ECO	REV	DESCRIPTION	CHECKED	APPROVED	DATE
85-137	01	INITIAL RELEASE			
85-154	A				

NOTES:

1. TORQUE 2-56 HARDWARE TO 54 IN-OZ.
TORQUE 4-40 HARDWARE TO 5 IN-LBS.
2. ENSURE BOTTOM SURFACE IS FLAT WITHIN .002. MACHINE AFTER ASSEMBLY IF NECESSARY. TOUCH UP PER MIL-C-5541, CLASS 3.
3. MEASURE THE OPEN DISTANCE AT THE BOTTOM AND TOP. ALIGN SO THAT THEY ARE WITHIN .002, ON BOTH ENDS OF THE ASSY.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE: ANGLES +/- 1° 3 PLACE DECIMALS +/- .005 2 PLACE DECIMALS +/- .01		NAME	DATE	Massachusetts Institute of Technology Center for Space Research VOILA	
DRAWN		M. SMITH	5/19/04	CARD CAGE ASSY CODA HUB	
CHECKED					
APPROVED					
RELEASED				SIZE	D
85-30316	VOILA	FINISH		FSCM NO.	80230
NEXT ASSEMBLY	USED ON	CAD FILE		DWG NO.	85-30316.01
APPLICATION		SCALE		1:1	SHEET 1 OF 1