NOTES:
1. ALL DIMENSIONS ARE IN INCHES.
2. RADIUS ALL EDGES AND CORNERS .04- .06.
   FILLET RADIUS .010
3. CHEM FILM PER MIL-C-5541, CLASS 3.

<table>
<thead>
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<th>HOLE NO</th>
<th>PREFERENCE</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>A</td>
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<td>.0230 THRU</td>
</tr>
<tr>
<td>B</td>
<td></td>
<td>DRILL AND TAP .40, .39 IN ID DEEP</td>
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SIDE PLATE, RIGHT
CIBA HUB ASSY.

Massachusetts Institute of Technology
Center for Space Research
MIT-524

NOTE 3