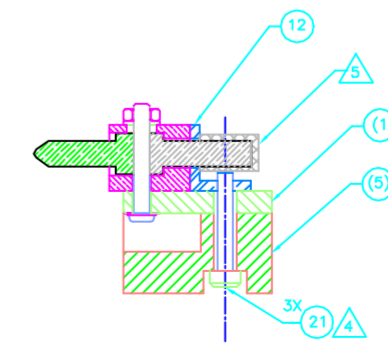
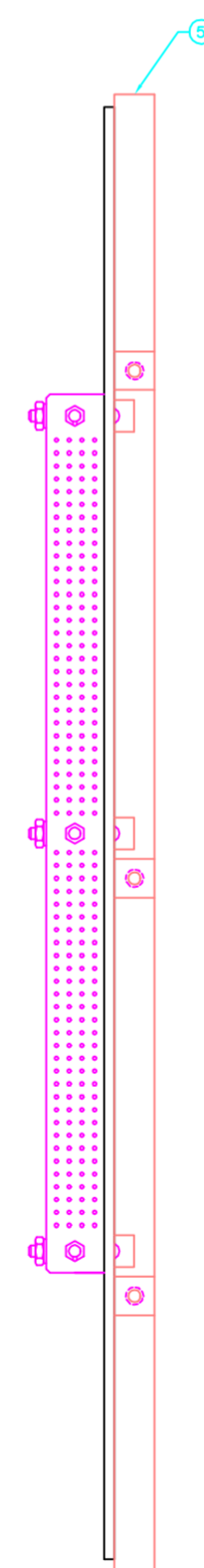
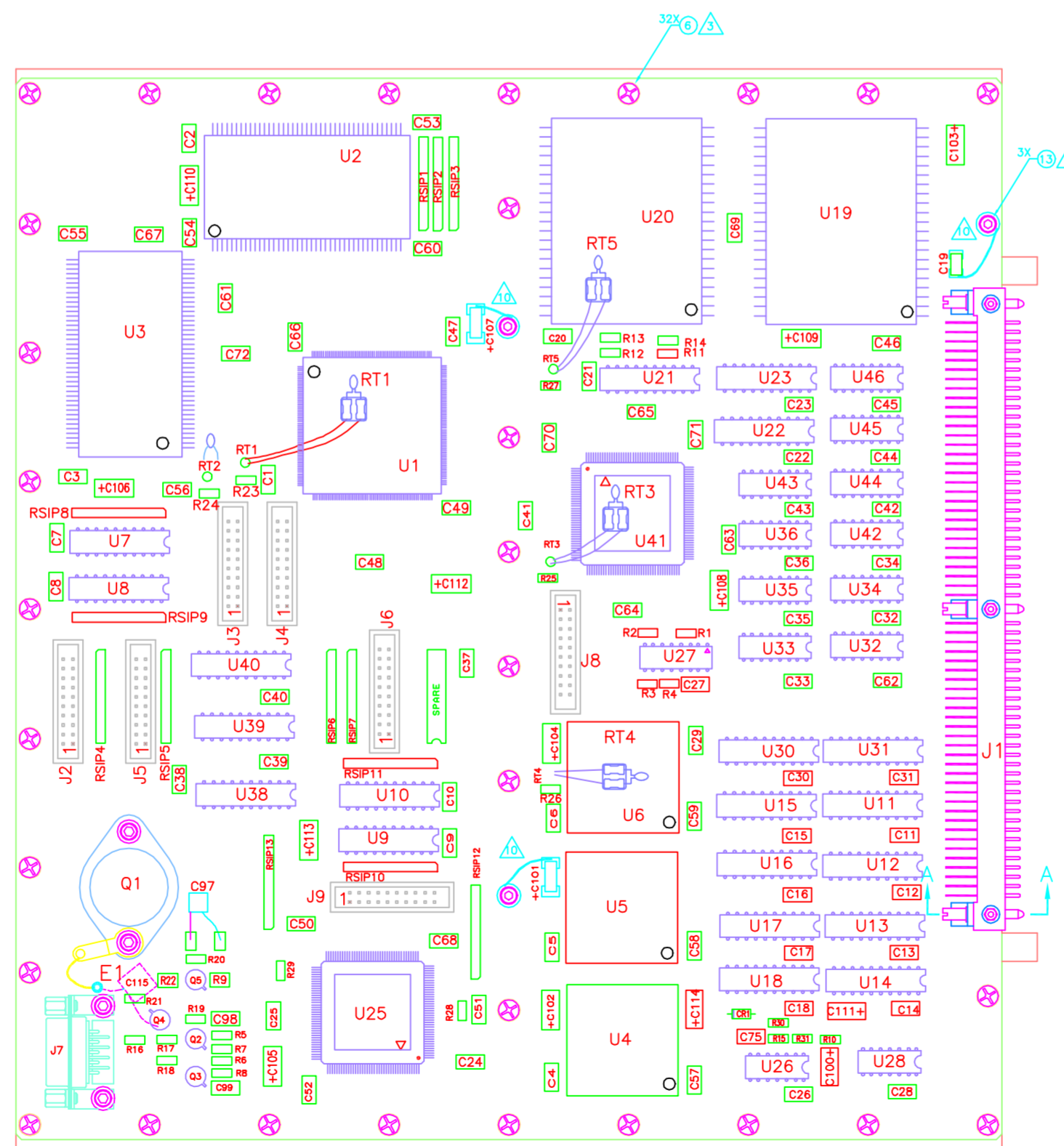


REV	ISS NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	36-824	INITIAL RELEASE	FJK	RFG	8/21/98
B	36-743	CHANGE R15 TO 100K	FJK	RFG	9/4/98
C	36-779	ADD C87 AND C115	FJK	RFG	10/1/98
D	36-818	ADD ACTEL SHIM	FJK	RFG	11/29/98
E	36-878	ADD JUMPER FROM GND LAYER TO CIG LAYER			



SECTION A-A
SCALE: 4/1

- NOTES:
- RECORD EPOXIES USED, MIX RATIO, EXPIRATION DATES, ETC. ON "MATERIALS PROCESSING MIXING RECORD" SECTION OF A.W.O.
 - ALIGN CCA TO FRAME IAW MIT SPECIFICATION 36-02025.
 - TORQUE HARDWARE TO 44 IN-OZ. SPOTBOND WITH F/N 15.
 - TORQUE HARDWARE TO 15 IN-OZ. SPOTBOND WITH F/N 15.
 - TORQUE HARDWARE TO 35 IN-OZ. SPOTBOND WITH F/N 15.
 - HANDLE F/N 5 IAW MIT SPECIFICATION 36-02024.
 - HANDLE WITH CONTAMINATION, POWDER FREE GLOVES DURING ALL OPERATIONS.
 - CLEAN F/N'S 5,6,11,12,13,14,21 AND TEMPORARY HARDWARE

ATTACH F/N 41 (BUS WIRE) TO PAD OF CAPACITOR AND ROUTE TO PAD OF MOUNTING SCREW APPROXIMATELY AS SHOWN. SLEEVE AS NECESSARY WITH F/N 42. SPOTBOND WITH F/N 18.