NOTES:

1. TORQUE F/N 2 TO IN-LBS. SPOT WELD NUT TO ENCLOSURE USING F/N NUMBER 5.
2. SPOT WELD THREAD OF EXPOSED SCREW WITH ITEM NUMBER 5.
3. ENSURE SCREW POINT AND SPOT WELD DOES NOT EXTEND ABOVE DIMENSION SHOWN.
   FILE TIP OF SCREW IF NECESSARY.