NOTES:

1. USE FRAME AND SUPPLIED HARDWARE. TORQUE HARDWARE TO 54 IN OZ.
2. SPOTBOND WITH F/N 16.
3. TORQUE F/N 13 (#4-40 UNC-2A SCREW) TO 48 IN-OZ.
4. SPOTBOND WITH F/N 16.
5. AFTER SECURING F/N 2 INTO F/N 1 AND SECURING WITH FRAME, SLIDE F/N 3 INTO ENCLOSURE. MOUNT AND SECURE CONNECTORS TO F/N 3. TORQUE TO 54 IN-OZ.
6. SPOT BOND NUT FROM F/N 9 TO BRACKET F/N 7. SPOT BOND USING F/N 16.
7. INSTALL F/N 6 LAST. DO NOT SPOTBOND UNTIL AFTER FINAL TESTS.
8. WEIGH ASSEMBLY AFTER COMPLETION. NOTE IN AWG.
9. APPLY BRASS LABEL. USE #12 HIGH-CAP CHARACTERS.
10. ETHERNET CABLE ROUTING:
   - ZONE 1: CABLE NOT TO PROTRUDE FROM THIS AREA.
   - ZONE 2: CABLE NOT TO EXTEND PAST ENCLOSE.