NOTED:

1. REFER TO {
2. FABRICATE IAW NASA-STD-8739.4
3. SOLDER IAW NASA SPECIFICATION NASA-STD-8739.3.
4. PERFORM CONTACT RETENTION TEST ON ALL CONTACTS
   PER MSCC-STD-78L. RECORD RESULTS IN AWD.
5. ELECTRICAL TESTS ARE TO BE PERFORMED IAW MBA5300.4(C30). RECORD RESULTS IN AWD.
6. TORQUE HARDWARE TO 5 IN-LBS.
7. DO NOT BLOCK ACCESS TO THIS HOLE. IT IS USED TO MOUNT THE ASSEMBLY TO THE POCKET.
8. MASK IF CONFORMAL COAT AS INDICATED. MASK ALL WIRING FROM CONNECTORS.
9. VACUUM BAKE ALL CONNECTORS AT 880C FOR 72 HOURS PRIOR TO KITTING AND INSTALLATION.
10. CONFORMAL COAT USING F/N 30. AFTER WIRING IS COMPLETE
   - CURE AT 880C. AMBIENT PRESSURE FOR 6 HOURS.
   - REMOVE MASKING AND MASKING RESIN PRIOR TO BAKE.

A. DO NOT ALLOW WIRES TO EXTEND BEYOND TOP SURFACE.
B. MARK PART NUMBER, REVISION, AND SERIAL NUMBER IN 12 HIGH CHARACTERS USING F/N 30. COVER WITH F/N 32.
C. TORQUE HARDWARE TO 54 IN-LBS.
D. TORQUE HARDWARE TO 10 IN-LBS.