NOTES:
1. CLEAN AND HANDLE IN ACCORDANCE WITH NASA STS 61-D.
2. INSTALL AND TEST CONTACTS PER NASA STD 8739.4
3. REFER TO 50-03004.01 FOR SCHEMATIC WIRING LIST.

⚠️ STAMP CONNECTOR REFERENCE DESIGNATORS ON BACKSHELLS PER TABLE 1, IN .25 HIGH CHARACTERS WITH F/N 9.

9. SET CRIMP TOOL AT SEL #4 FOR 26 AWG WIRE.
10. PERFORM PULL TESTS FOR CRIMP TOOL QUALIFICATIONS USING 0.10-001 OR 0.10-001 CONTACTS (NOT CONTACTS SUPPLIED WITH CONNECTORS).

⚠️ ADD SHRINK TUBE TO INCREASE DIAMETER OF THE CABLE FOR A SNUG FIT TO PROVIDE STRAIN RELIEF.
12. PERFORM CONTACT RETENTION TEST AFTER CONTACTS HAVE BEEN INSTALLED IN THE CONNECTORS.

⚠️ SHRINK TUBING TO END AT 3/6 MAX FROM END OF BACKSHELL.