

### REVISION HISTORY

ZONE	REV	DESCRIPTION	DATE	APPROVED
ALL SHEETS	A	Released for production	1/14/2008	SJB
SHEET 3	B	11.129 was 10.574	2/25/2008	SJB
SHEET 3	C	Three holes and standoffs deleted at .281	2/25/2008	SJB
SHEET 2	D	.180 hole added at 2.500, 1.500	2/25/2008	SJB
SHEET 2	E	1.143 was 1.045 and 2.203 was 2.105	2/25/2008	SJB
SHEET 1	F	PEM part number changed from SO-632-22 to BSO-632-24	2/25/2008	SJB
SHEET 2	G	Revised rear hole pattern and added stud	5/4/2010	SJB
SHEET 2	H	.250 DIA holes were .325 DIA holes	10/26/2011	SJB

**MATERIAL: .036 GALVANEAL STEEL**


**NOTES:**  
 POWDER COAT OUTSIDE WHITE.  
 MASK MATING SURFACES.  
 DO NOT ALLOW OVERSPRAY ON BACK OF FRONT PANEL.  
 OVERSPRAY OTHERWISE OK.

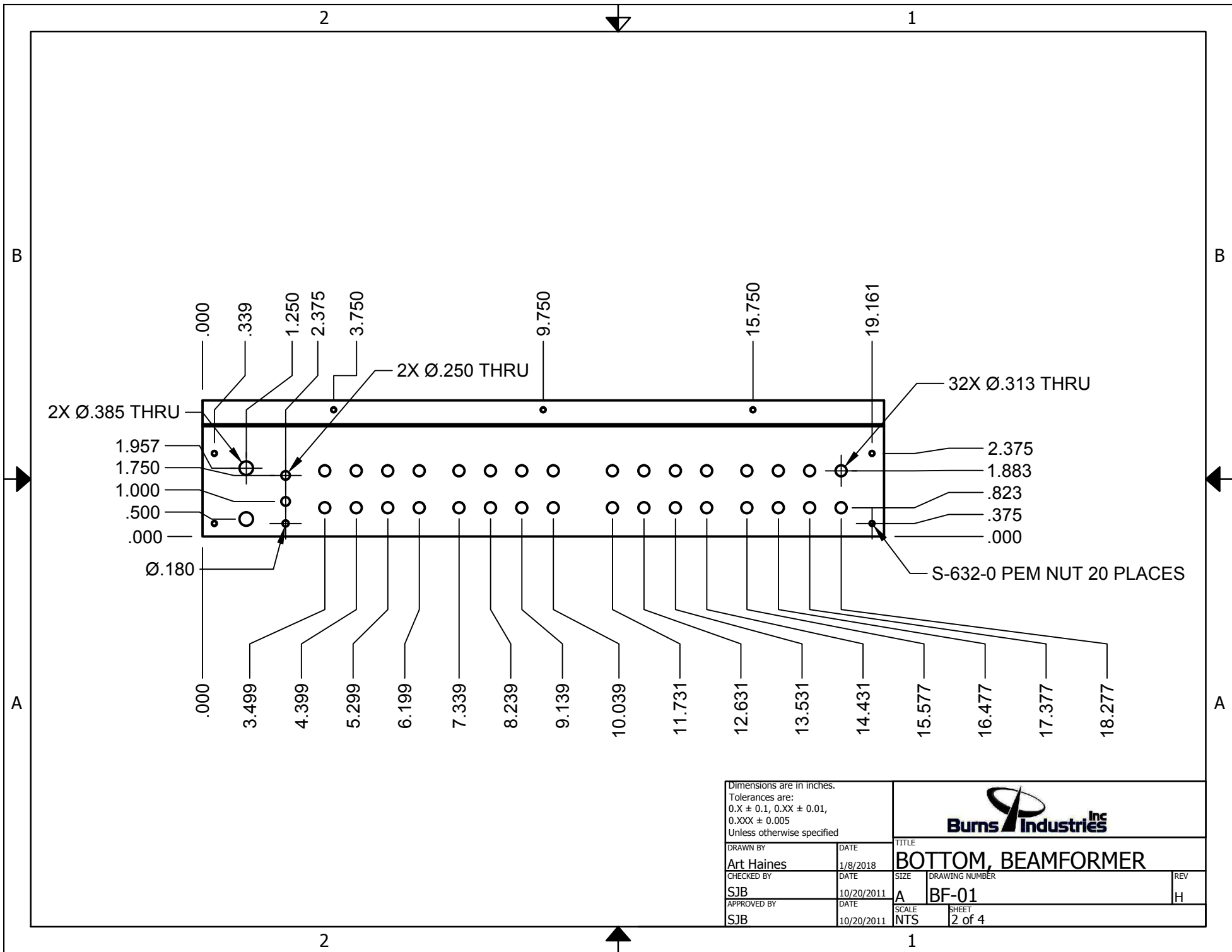
### Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
2	6	S-832-0 PEM NUT	
3	20	S-632-0 PEM NUT	
4	8	BSO-632-24 PEM	6-32 X .75 BLIND THREADED STANDOFF

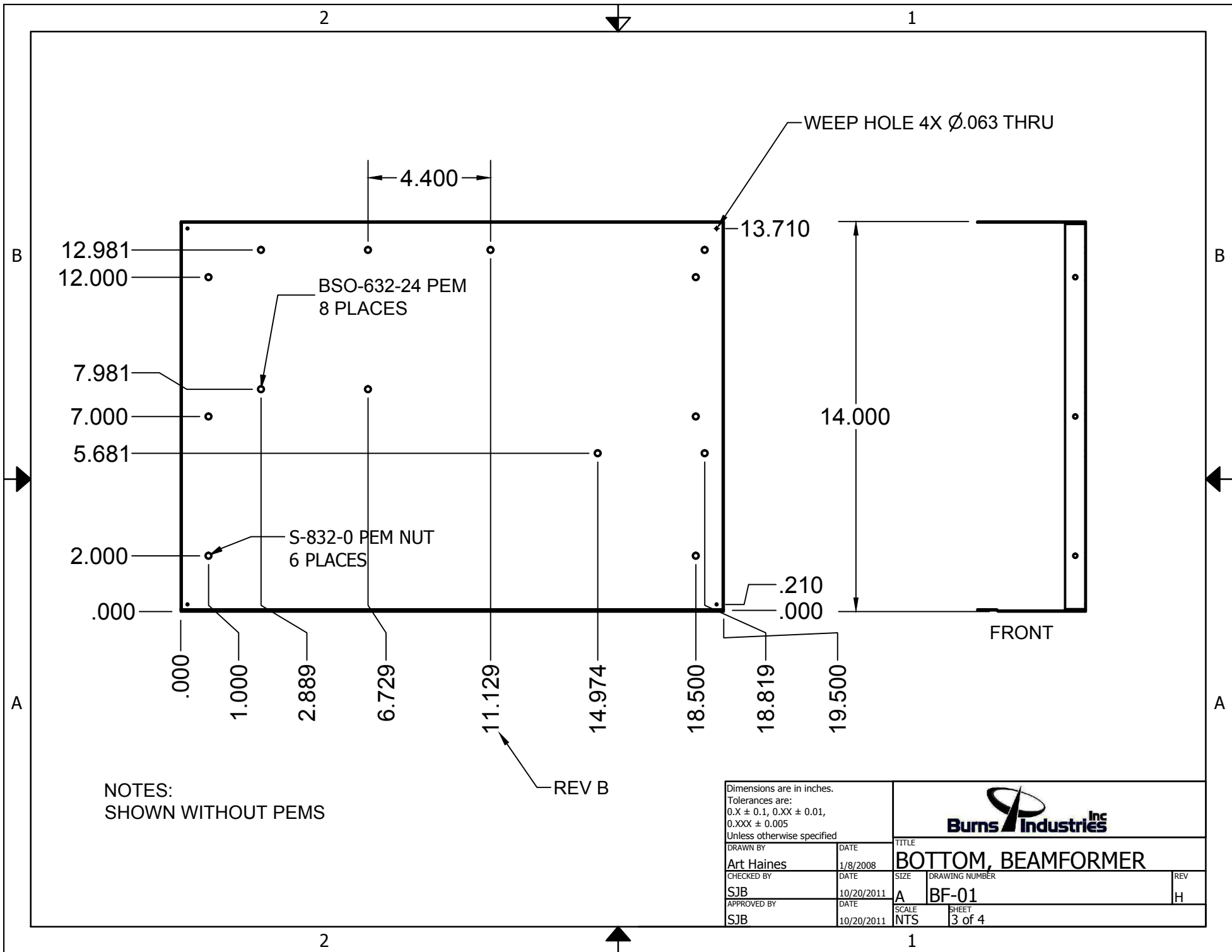
Dimensions are in inches.  
 Tolerances are:  
 ±

Unless Otherwise Specified

DRAWN BY <b>Art Haines</b>		DATE 1/8/2008		 <b>TITLE</b> <b>BOTTOM, BEAMFORMER</b>	
CHECKED BY <b>SJB</b>		DATE 10/20/2011			
APPROVED BY <b>SJB</b>		DATE 10/20/2011		SCALE <b>NTS</b>	SHEET 1 of 4
				REV <b>H</b>	

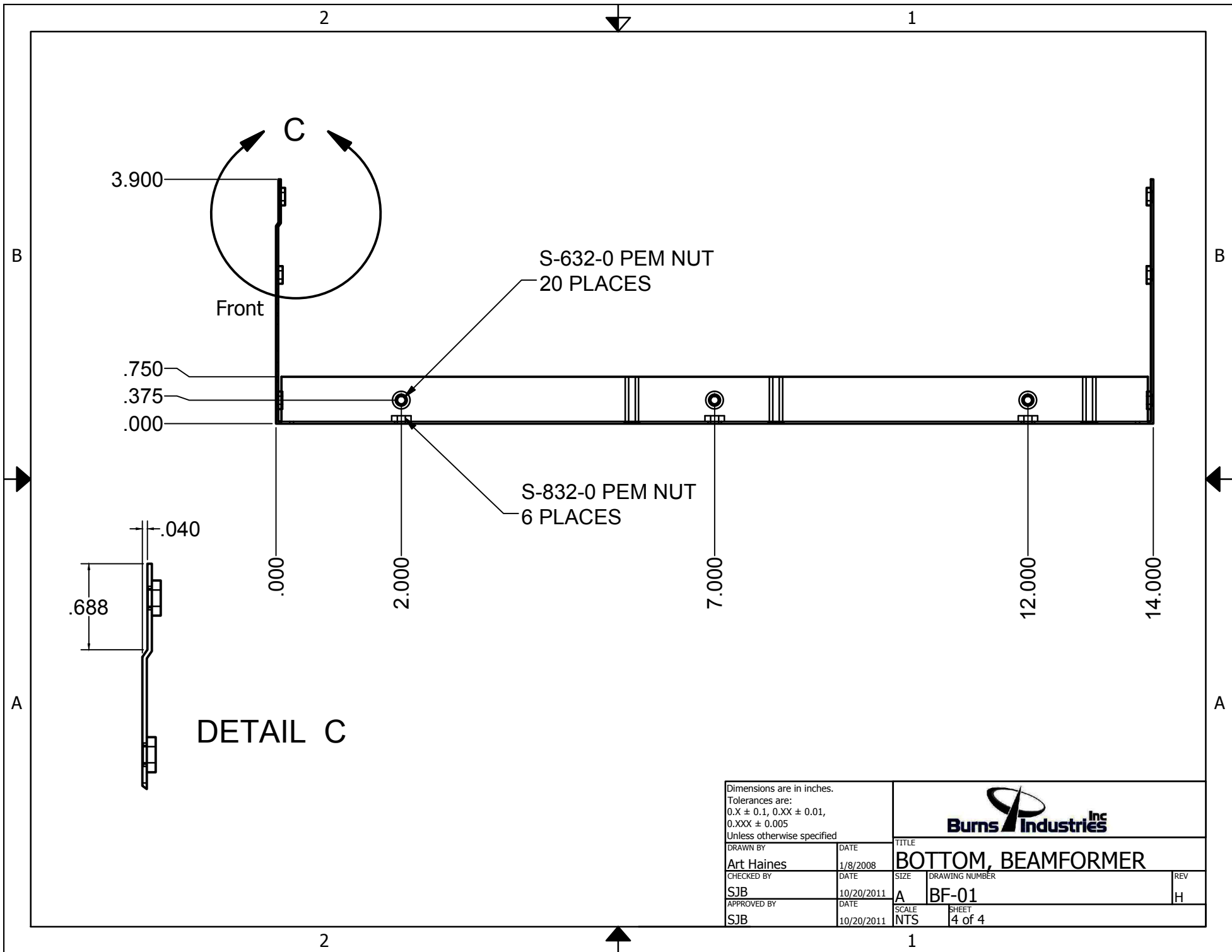


Dimensions are in inches. Tolerances are: 0.X ± 0.1, 0.XX ± 0.01, 0.XXX ± 0.005 Unless otherwise specified			
DRAWN BY Art Haines	DATE 1/8/2018	TITLE <b>BOTTOM, BEAMFORMER</b>	
CHECKED BY SJB	DATE 10/20/2011	SIZE A	DRAWING NUMBER BF-01
APPROVED BY SJB	DATE 10/20/2011	SCALE NTS	SHEET 2 of 4
			REV H



NOTES:  
 SHOWN WITHOUT PEMS

DRAWN BY Art Haines		DATE 1/8/2008	TITLE BOTTOM, BEAMFORMER	
CHECKED BY SJB	DATE 10/20/2011	SIZE A	DRAWING NUMBER BF-01	REV H
APPROVED BY SJB	DATE 10/20/2011	SCALE NTS	SHEET 3 of 4	



3.900

C

Front

S-632-0 PEM NUT  
20 PLACES

.750

.375

.000

S-832-0 PEM NUT  
6 PLACES

.040

.688

.000

2.000

7.000

12.000

14.000

DETAIL C

Dimensions are in inches. Tolerances are: 0.X ± 0.1, 0.XX ± 0.01, 0.XXX ± 0.005 Unless otherwise specified			
DRAWN BY	DATE	TITLE	
Art Haines	1/8/2008	BOTTOM, BEAMFORMER	
CHECKED BY	DATE	SIZE	DRAWING NUMBER
SJB	10/20/2011	A	BF-01
APPROVED BY	DATE	SCALE	SHEET
SJB	10/20/2011	NTS	4 of 4