REMOVE TOP COVER TO INSTALL, F/N 1. PRIOR TO VIB TESTING AND SHIPPING REINSTALL TOP COVER USING HARDWARE SHOWN. TORQUE TO 54 IN-OZ. SPOT BOND USING F/N 14 PRIOR TO SHIPPING.

VERIFY THE ANALOG BOARD AND THE TELESCOPE ASSEMBLY ARE A MATCHED SET PRIOR TO INSTALLING, TELESCOPE, F/N 1.

TORQUE TO 5 IN-LBS AND SPOT BOND USING F/N 24.

INSTALL PURGE TUBE ASSEMBLY PER THE FOLLOWING SEQUENCE OF STEPS:
1. INSTALL F/N 11 WITH THE LONGER THREAD REFERENCE INSIDE THE HOUSING.
2. INSTALL AND TIGHTEN NUT, 75 IN-LBS SPOT BOND USING F/N 14.
3. INSTALL F/N 11 AS SHOWN AS SHOWN. ALSO SO THAT THE ALUMINUM BLOCK.
5. INSTALL HANDLE WITH F/N 14.

ROUTE CABLE FROM F/N 1 TELESCOPE THRU OPENING IN HOUSING AND INSTALL CABLE CLAMP, F/N 13. SECURE F/N 13 WITH HARDWARE SHOWN. TORQUE TO 5 IN-LBS AND SPOT BOND USING F/N 14.

GROUNDING LOCATION FOR THERMAL BLANKETS. #4-40 INSERT.
GROUND LOCATION FOR ESD WRISTRADET OR BANANA JACK GROUND WIRE.
REMOVES SWAGELOK VENT CAP AND DUST COVER PRIOR TO PURGE. AFTER TELESCOPE IS INSTALLED, PURGE ASSEMBLY FOR 10 MINUTES AT 10 PSI, WEEKLY. REINSTALL VENT CAP AND DUST COVER AFTER PURGE. STORE DAILY IN AN ESD SAFE INNER BAG MATERIALS.

TORQUE #6-32 SHCS, TO 19 IN-LBS. SPOT BOND USING F/N 14.

ENSURE COVER IS INSTALLED FOR VIBE TEST. PRIOR TO VIBE TEST AND SHIPPING ENSURE HARDWARE IS TORQUED TO 48 IN-OZ.

VENT CAP, F/N 27, AND DUST COVER ARE TO BE REMOVED UPON INSTALLATION OF ASSEMBLY ONTO THE SPACECRAFT AN PRIOR TO INSTALLATION OF THERMAL BLANKETS.