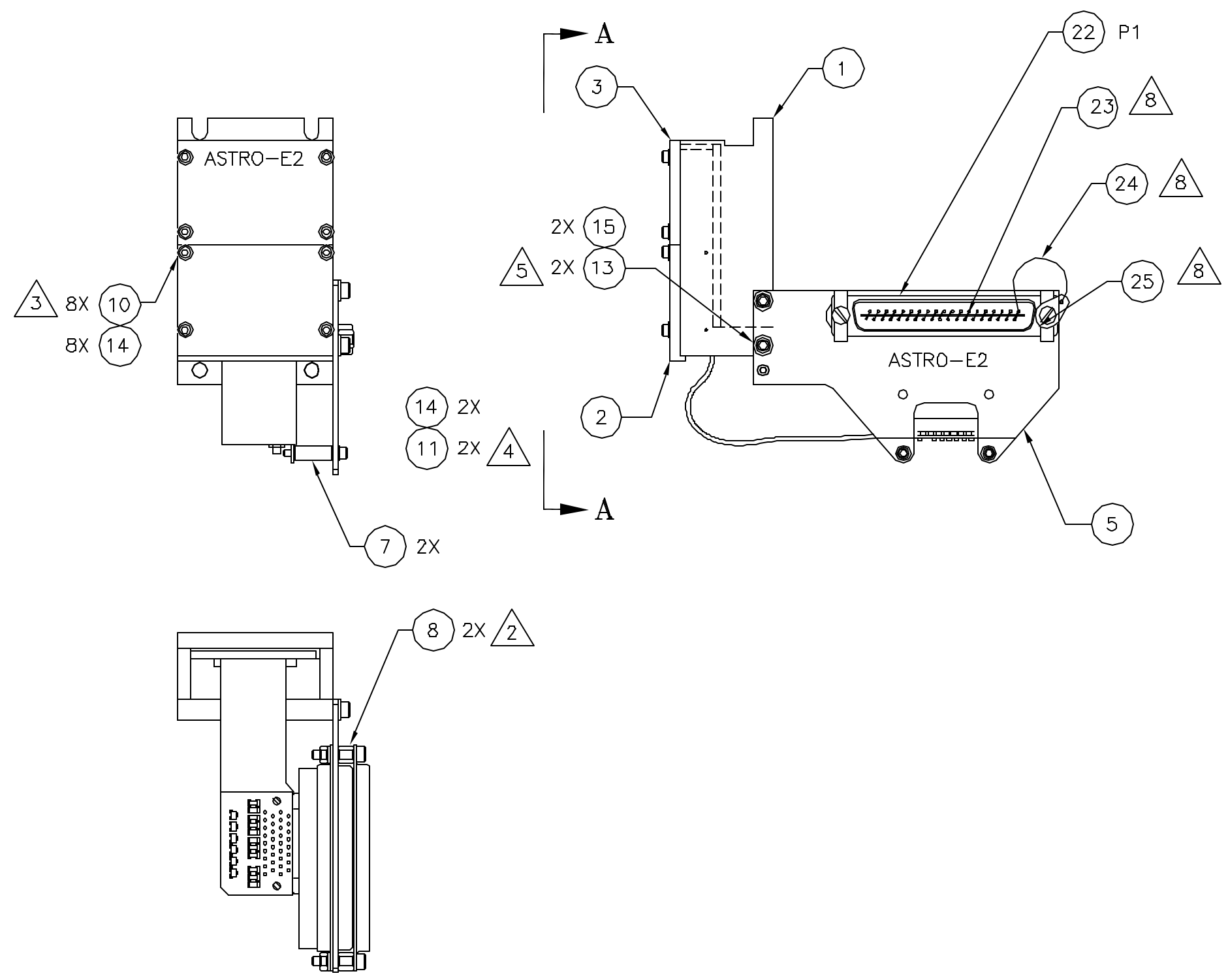
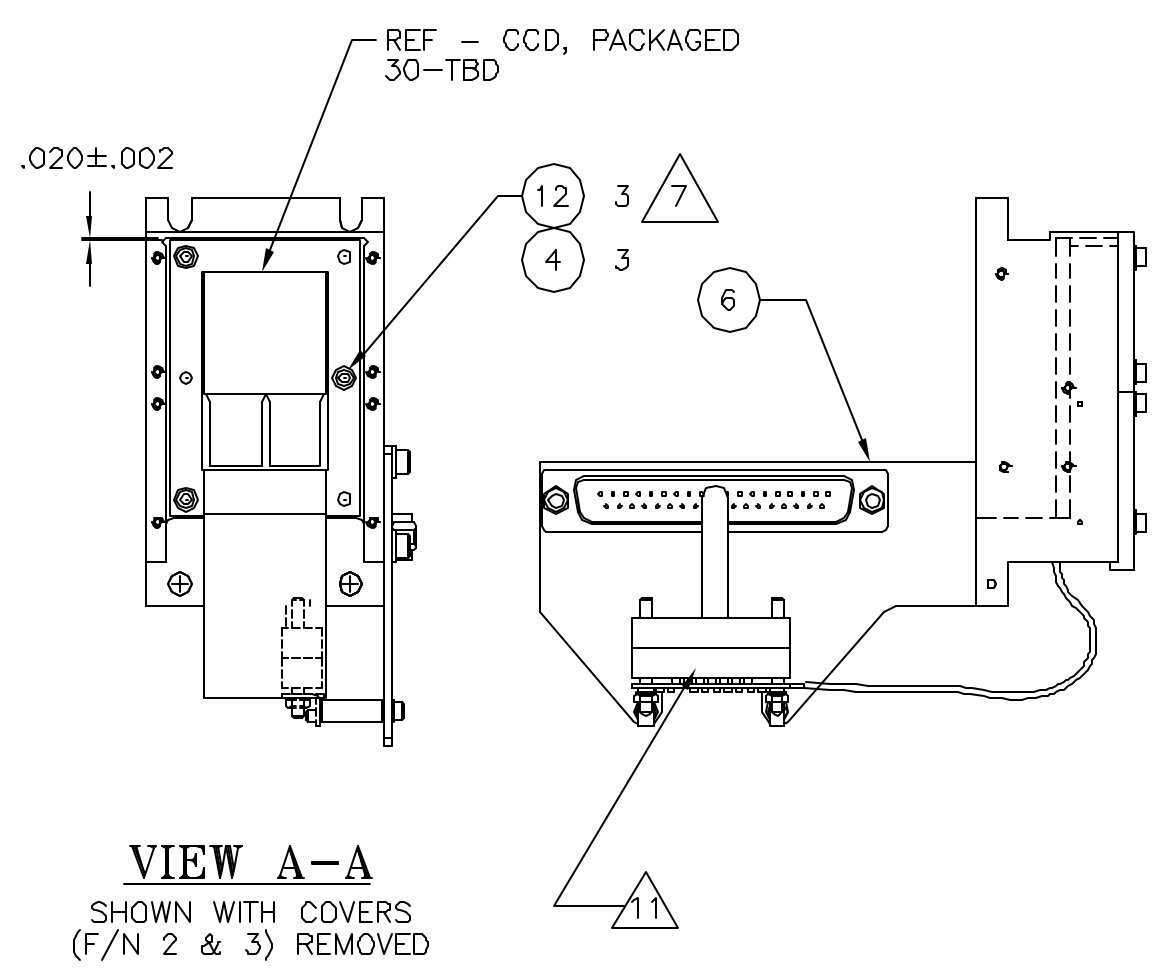


REV.		DESCRIPTION		REVISIONS		
NO.	DATE			CHECKED	APPROVED	DATE
A	30-008	INITIAL	RELEASE			



- NOTES:
1. CLEANLINESS LEVEL TBD.
 - 2 TORQUE F/N 8 TO 7 IN-LB.
 - 3 TORQUE F/N 10 TO 36 IN-OZ FOR SHIPPING.
 - 4 TORQUE F/N 11 TO 54 IN-OZ.
 - 5 TORQUE F/N 13 TO 7 IN-LB.
 - 6 TORQUE F/N 21 TO TBD.
 - 7 TORQUE F/N 12 TO 3 in-lbs.
 - 8 SOLDER F/N 23 TO EACH SOLDER PIN. PERFORM CONTINUITY CHECK.
SOLDER JUMPER WIRE TO LUG FROM CONNECTOR.
 - 9 TORQUE F/N 20 TO TBD.
 - 10 TORQUE F/N 19 TO TBD.
 - 11 REMOVE SHIPPING CONNECTOR PRIOR TO INSTALLATION OF FLEXPINT. RETAIN HARDWARE AND RETURN SHIPPING CONNECTOR TO MIT.

NAME	DATE
DRAWN	
CHECKED	
APPROVED	
RELEASED	
WEIGHT	

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS SHALL BE INTERPRETED IAW ANSI Y14.5 - 1982
 DIMENSIONS ARE IN INCHES
 TOLERANCE: ANGLES ±1'
 3 PLACE DECIMALS ±.005
 2 PLACE DECIMALS ±.01
 THIRD ANGLE PROJECTION

MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 CENTER FOR SPACE RESEARCH
 CAMBRIDGE, MA 02139

SHIPPING ASSEMBLY, CCD
 TEST FIXTURE, ASTRO-E2

SIZE	DATE CODE	DWG. NO.	REV.
D	80230	30-50114	A

SCALE 1:1 SHEET 1 OF 2

6

5

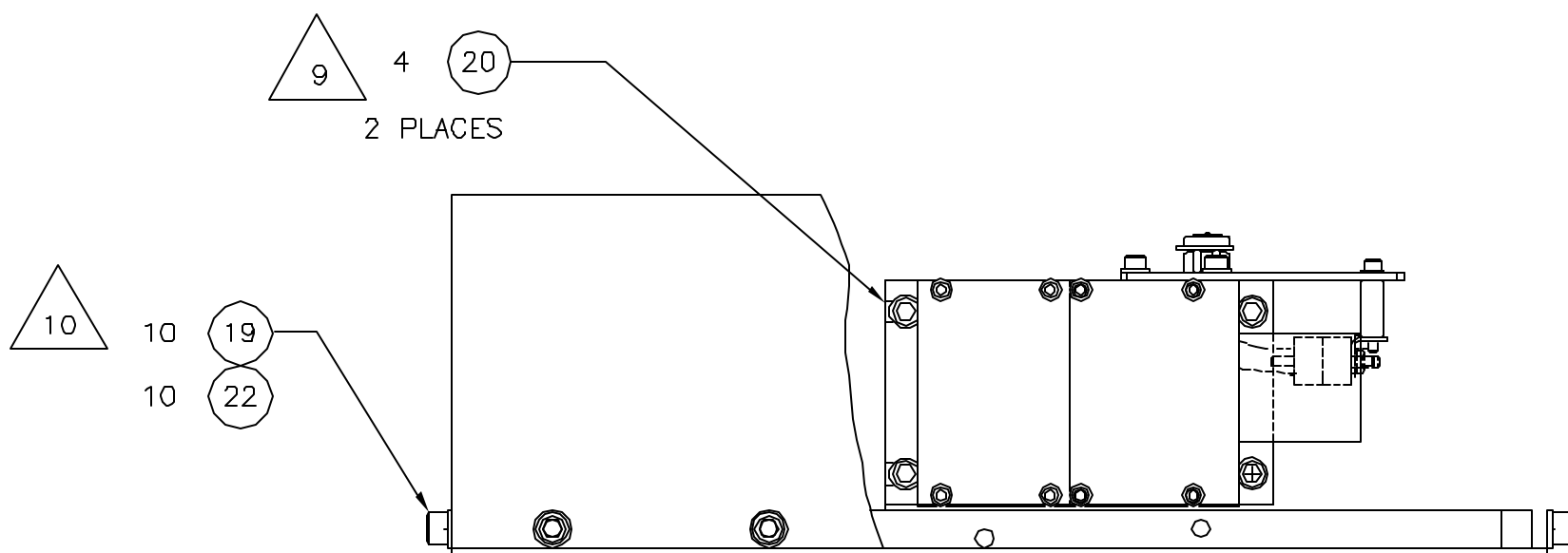
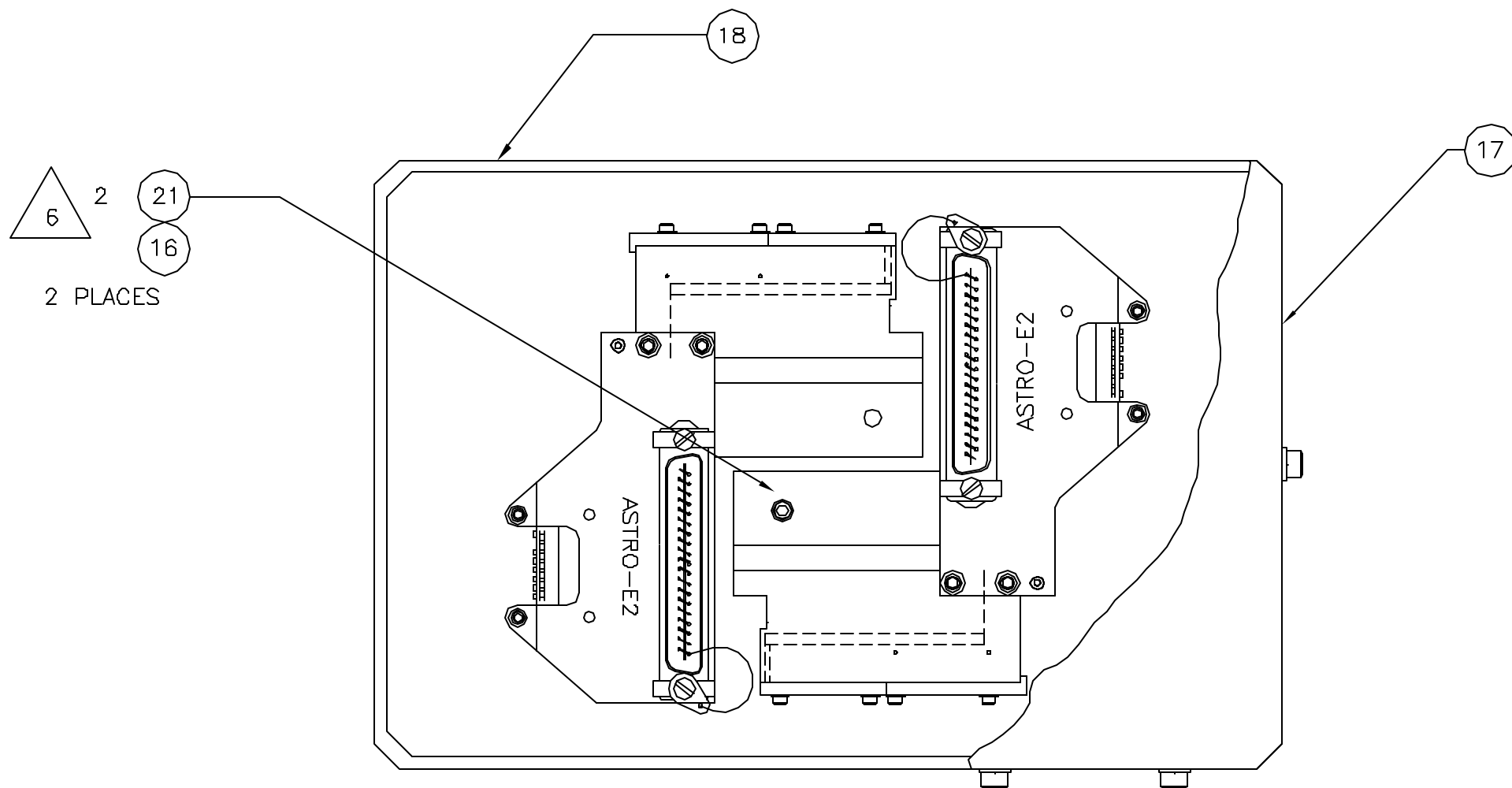
4

3

2

1

REVISIONS					
REV.	ECD NO.	DESCRIPTION	CHECKED	APPROVED	DATE
		SEE SHEET 1			



MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 CENTER FOR SPACE RESEARCH
 CAMBRIDGE, MA 02139

SHIPPING ASSEMBLY, CCD
 TEST FIXTURE, ASTRO-E2

SIZE	DATE CODE	DWG. NO.	REV.
D	80230	30-50114	A

SCALE 1:1 SHEET 2 OF 2

6

5

4

3

2

1