

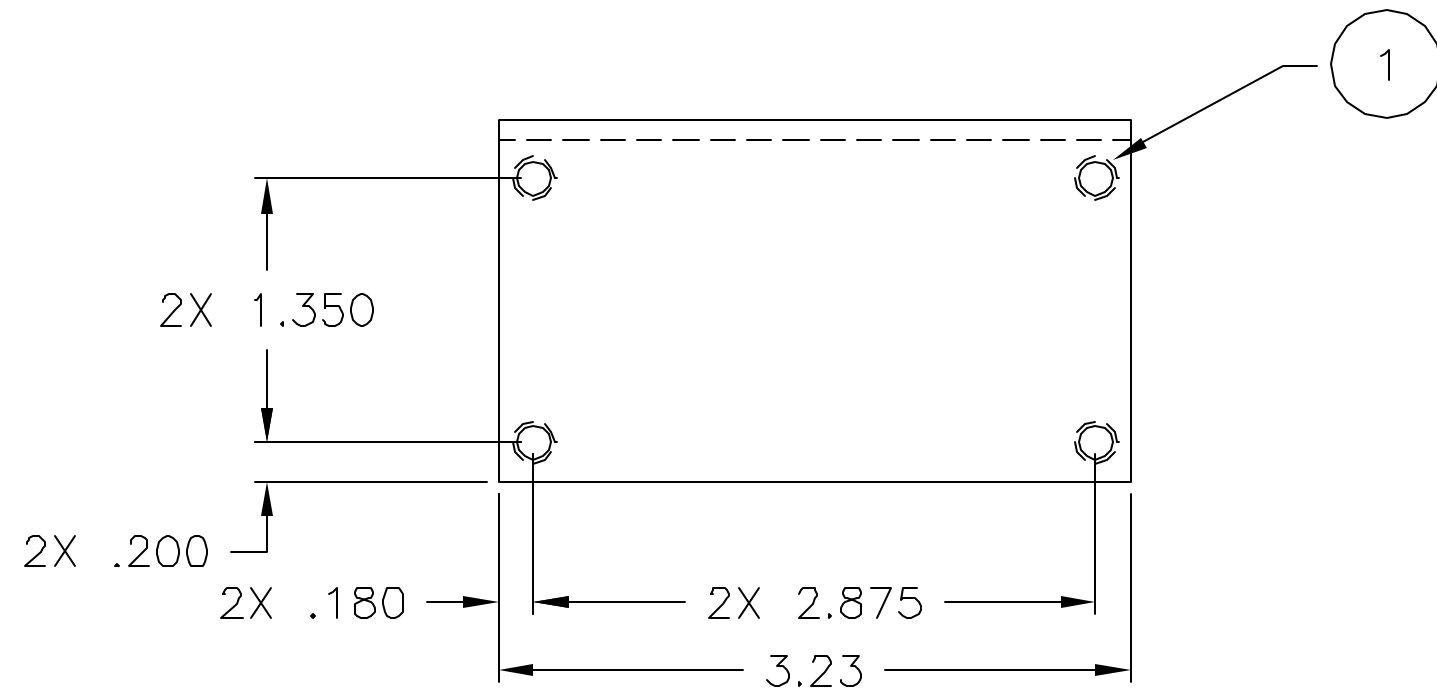
4

3

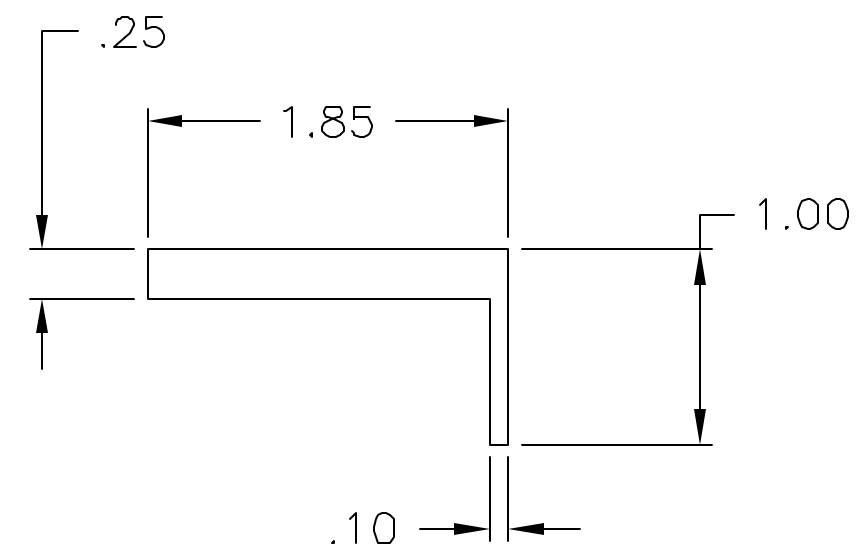
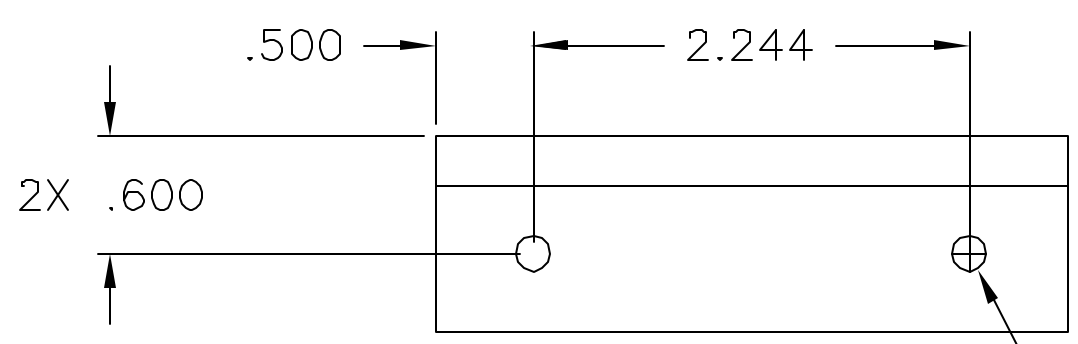
2

1

REVISIONS					
REV.	ECD NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	30-006	INITIAL RELEASE			



#17 (ϕ .1730) DRILL THRU
 CSK 120° X ϕ .20 TAP FOR
 #8-32 UNC-2B X .164 LONG
 HELICAL COIL INSERT. INSTAL F/N 1,
 4 PLACES.
 BREAK OFF TANG.



ϕ .180

NOTES:

1. MATERIAL: ALUMINUM ALLOY 6061-T6.
2. REMOVE ALL BURRS AND SHARP EDGES R.010 MAXIMUM.
3. UNTOLERANCED DIMENSIONS LOCATING TRUE POSITION ARE BASIC.
4. FINISH: ELECTROLESS NICKEL PLATE PER ASTM B 733-TBD, SC1, TYPE I, CLASS 4, AIMg1Si0.6/NiP 5, 200±50 MICRO INCHES THICK. MAXIMUM PHOSPHORUS CONTENT OF THE NICKEL DEPOSIT SHALL BE 8% BY MASS.

	NAME	DATE
	DRAWN	
	CHECKED	
	APPROVED	
	RELEASED	
30-50114	ASTRO-E2	
NEXT HIGHER ASSY	USED ON	WEIGHT

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS SHALL BE INTERPRETED IAW ANSI Y14.5 - 1982
 DIMENSIONS ARE IN INCHES
 TOLERANCE: ANGLES $\pm 1^\circ$
 3 PLACE DECIMALS $\pm .005$
 2 PLACE DECIMALS $\pm .01$
 THIRD ANGLE PROJECTION

MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 CENTER FOR SPACE RESEARCH
 CAMBRIDGE, MA 02139

BRACKET, ANGLE
 SHIPPING CONTAINER, ASTRO-E2

SIZE	CAGE CODE	DWG. No.	REV.
C	80230	30-50114.16	A
SCALE 1:1		SHEET 1 OF 1	

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