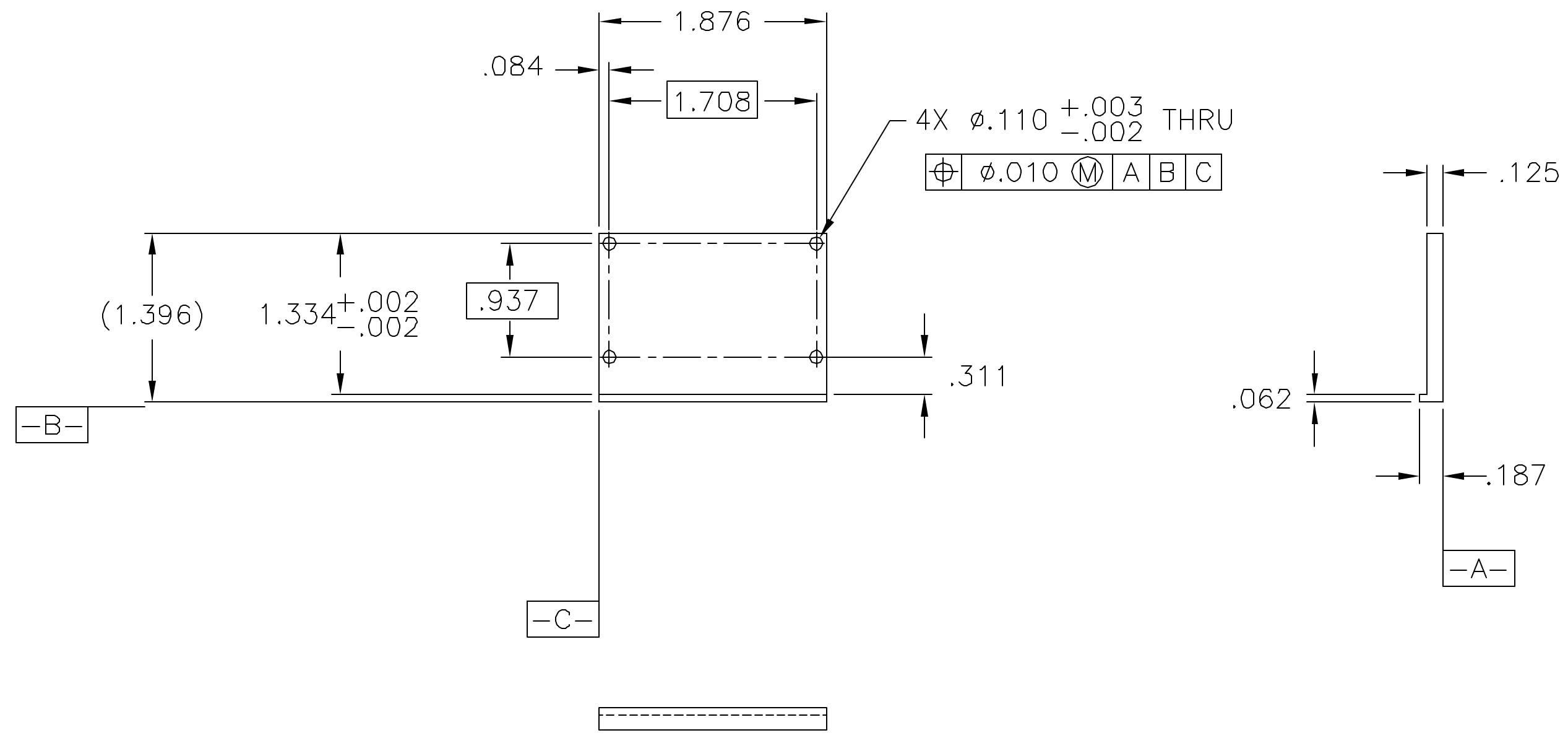


REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	30-006	INITIAL RELEASE			



NOTES:

1. MATERIAL: ALUMINUM ALLOY 6061-T6.
2. REMOVE ALL BURRS AND SHARP EDGES R.010 MAXIMUM.
3. FINISH: ELECTROLESS NICKEL PLATE PER ASTM B 733-TBD, SC1, TYPE I, CLASS 4, AlMg1Si0.6/NiP 5, 200±50 MICRO INCHES THICK. MAXIMUM PHOSPHORUS CONTENT OF THE NICKEL DEPOSIT SHALL BE 8% BY MASS.

	NAME	DATE
	DRAWN	
	CHECKED	
	APPROVED	
	RELEASED	
30-50114	ASTRO-E2	
NEXT HIGHER ASSY	USED ON	WEIGHT

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS SHALL BE INTERPRETED IAW ANSI Y14.5 - 1982
 DIMENSIONS ARE IN INCHES
 TOLERANCE: ANGLES ±1°
 3 PLACE DECIMALS ±.005
 2 PLACE DECIMALS ±.01
 THIRD ANGLE PROJECTION

MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 CENTER FOR SPACE RESEARCH
 CAMBRIDGE, MA 02139

COVER, FRAMESTORE
 CCD TEST

SIZE	CAGE CODE	DWG. NO.	REV.
C	80230	30-50114.02	A

SCALE 1:1 SHEET 1 OF 1