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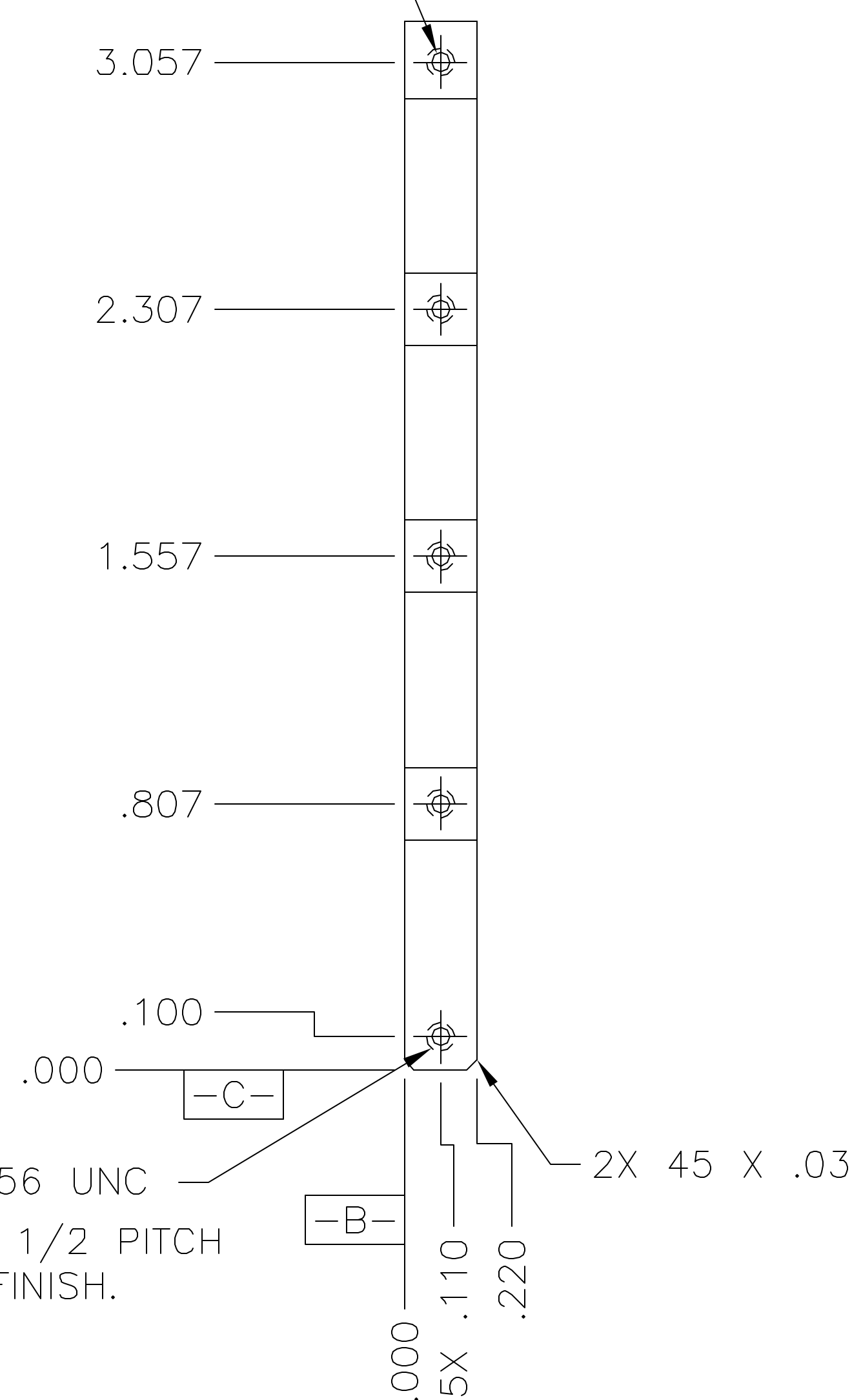
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REVISIONS					
REV.	ECO NO.	DESCRIPTION	CHECKED	APPROVED	DATE
A	30-003	INITIAL RELEASE (FROM 29-20202_rA)			

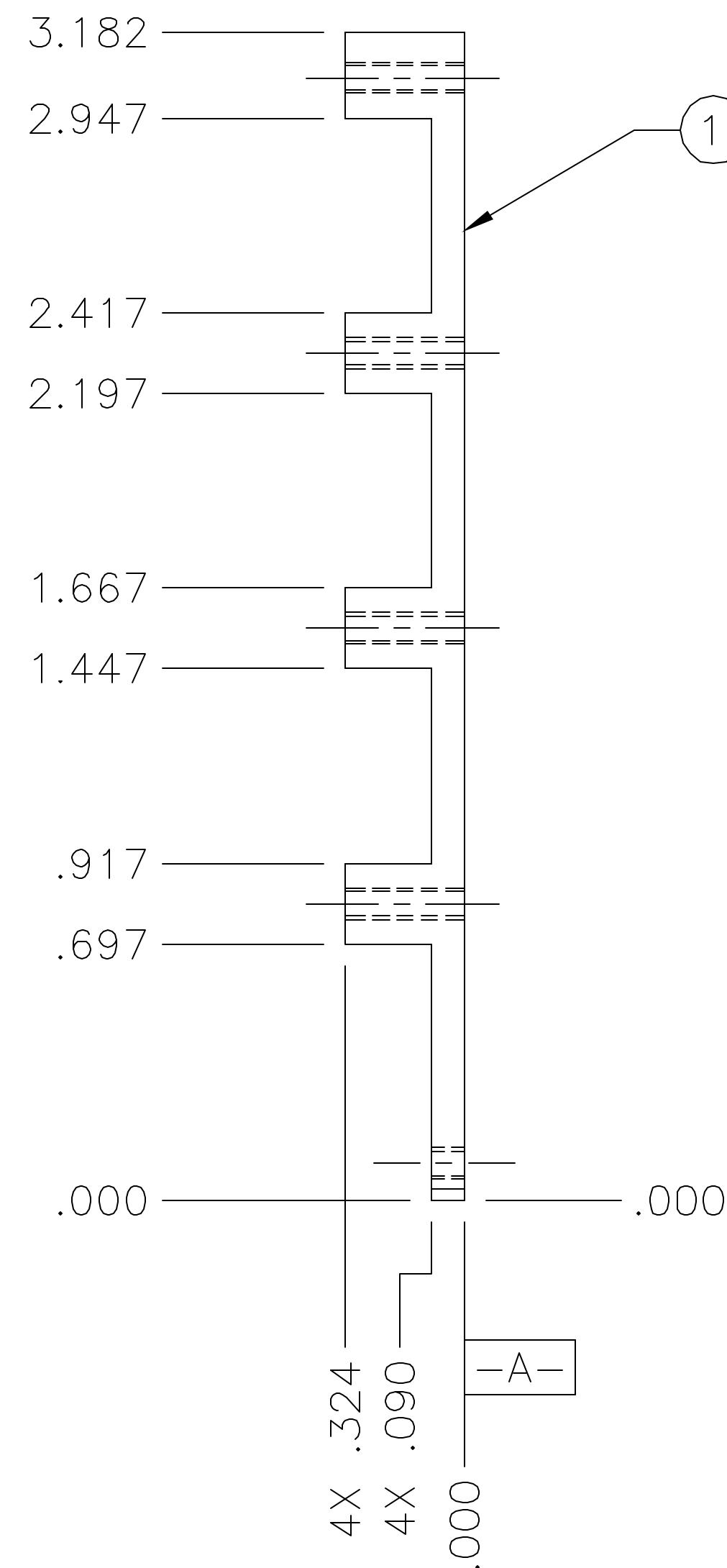
4X $\phi.094 \begin{smallmatrix} +.003 \\ -.002 \end{smallmatrix}$ THRU, $\sphericalangle \phi.100 \pm.010 \times 120^\circ \pm 5^\circ$,
 TAP $\sphericalangle .150$ NEAR SIDE FOR $.086-56$ UNC HELICAL STI.
 INSTALL INSERT (FN 3) $3/4 - 1 \ 1/2$ PITCH BELOW
 SURFACE. INSTALL INSERT AFTER FINISH.

$\phi \phi.010 \text{ (M) A B C}$



$\phi.094 \begin{smallmatrix} +.003 \\ -.002 \end{smallmatrix}$ THRU, TAP THRU FOR $.086-56$ UNC
 HELICAL STI. INSTALL INSERT (FN 2) $1/4 - 1/2$ PITCH
 BELOW SURFACE. INSTALL INSERT AFTER FINISH.

$\phi \phi.010 \text{ (M) A B C}$



NOTES:

1. MATERIAL: 6061-T651 AL PER QQ-A-250/11.
2. REMOVE ALL BURRS AND SHARP EDGES R.010 MAXIMUM.
3. UNTOLERANCED DIMENSIONS LOCATING TRUE POSITION ARE BASIC.
4. FINISH: CHEMICAL FILM PER MIL-C-5541, CLASS 3.
5. HANDLE PART IN ACCORDANCE WITH 30-01303.

NAME	DATE
DRAWN M. SMITH	5/12/02
CHECKED	
APPROVED	
RELEASED	
WEIGHT	

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS SHALL BE INTERPRETED IAW ANSI Y14.5 - 1982
 DIMENSIONS ARE IN INCHES
 TOLERANCE: ANGLES $\pm 1^\circ$
 3 PLACE DECIMALS $\pm.005$
 2 PLACE DECIMALS $\pm.01$
 THIRD ANGLE PROJECTION

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 CAMBRIDGE, MA 02139
 ASTRO-E2

STIFFENER, PCB

SIZE C	CAGE CODE 80230	DWG. NO. 30-20202	REV. A
SCALE 2:1		SHEET 1 OF 1	

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