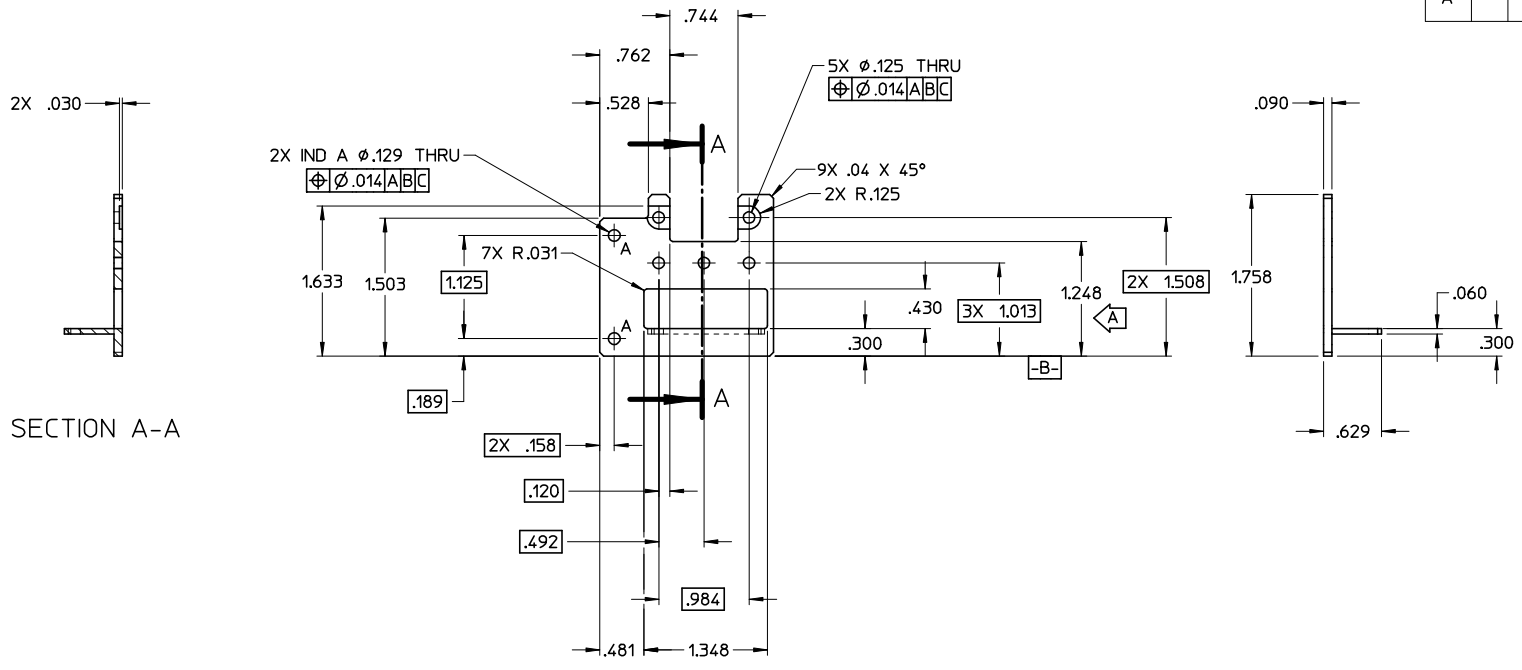
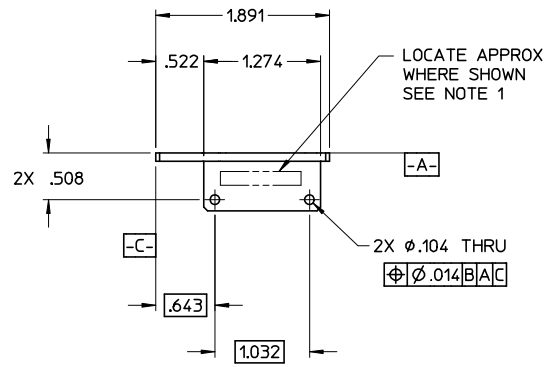


CHANGE LETTER	D'WN BY	CHK'D BY	APP'D BY	DATE	D.C.N. & DESCRIPTION
A					ADDED CONN SLOT DEPTH DIM PER DCN H1433, ERA



SECTION A-A



1. MARK PER LL SPEC PS 7-1 CLASS IV (VIB PENCIL) IN DESIGNATED AREA.

# NOTES

ERA NO	MATERIAL 6061-T651 AL PER QQ-A-250/11 OR EQUIV	USED ON Astro-E2	DRAWN FOR A. Pillsbury	DATE 2002/06/16	 LINCOLN LABORATORY MASSACHUSETTS INSTITUTE OF TECHNOLOGY LEXINGTON, MASSACHUSETTS ERA 02956
FILE NAME: 458995-2	FINISH AND/OR HEAT TREATMENT CHEMICAL FILM PER AMS-C-5541 CLASS 3	WEIGHT 458995	CHECKED BY A Pillsbury	DATE 10/3/02	
DIRECTORY ? WM	SHOP NOTES: UNLESS OTHERWISE SPECIFIED	SCALE 1:1	PROJECT A Pillsbury	DATE 10/3/02	BRACKET, CONNECTOR FOCAL PLANE ASSY Astro-E2
USED PARTS ? N/A	1. DIMENSIONS ARE IN INCHES 2. TOLERANCE ON DIMENSIONS FRACTIONAL .014 DECIMALS XX .01 ANGULAR ±.030 3. SURFACE ROUGHNESS PER MIL-STD-10	CLASSIFICATION	THERMAL	TASK NO 10033-1	
USED LAYERS ? N/A	4. REMOVE BURRS AND BREAK SHARP EDGES USE RAG. 5. SCREW THREADS PER MIL-STD-153 6. ALL DIMENSIONS TO APPLY BEFORE PLATING OR CON- VERSEY COATING	63	MECH ANALYSIS	DWG NO	REV
ENVIRONMENT USED: ANNOTATOR					

C-458995-2 A